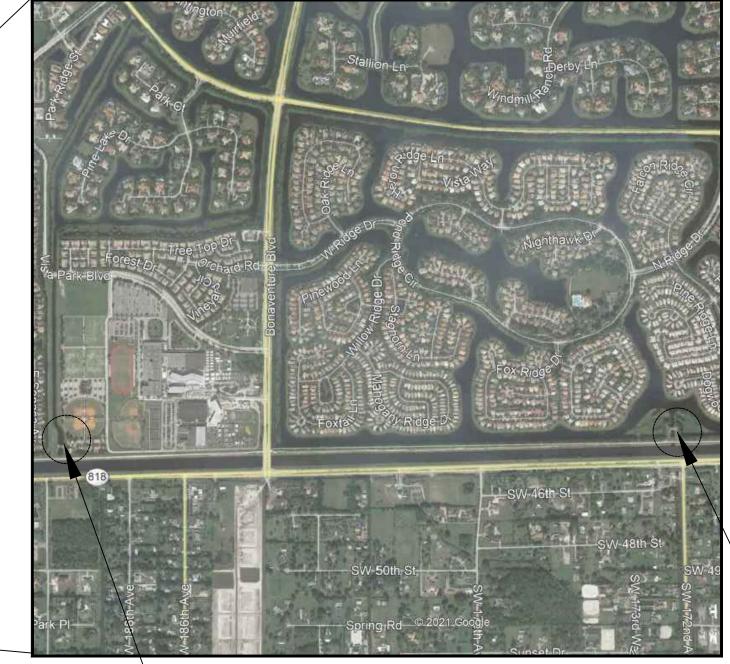
ITDD PUMP STATIONS 1 & 2 REPAIRS AND REHABILITATION

CITY OF WESTON, BROWARD COUNTY, FLORIDA







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PUMP STATION #2 PUMP STATION #1

CLIENT



17200 Royal Palm Blvd Weston, FL 33326 PROJECT MANAGER



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FOR REGULATORY REVIEW ONLY



	NOTE:	DATE:	EVISION:
COVER			
SHEET 1 OF 14			
CM-1.0			

1. GENERAL

- 1.1. THE WORK CONSISTS OF PROVIDING ALL CONSTRUCTION, LABOR, EQUIPMENT, MATERIAL AND OPERATIONS IN CONNECTION WITH THE REPAIR OF THE PUMP STATION FACILITIES AND RELATED IMPROVEMENTS AS SHOWN ON THESE DRAWINGS.
- 1.2. ANY DISCREPANCIES IN THE PLANS WITH THE FIELD CONDITIONS SHALL BE BROUGHT TO THE IMMEDIATE ATTENTION OF THE ENGINEER. CONSTRUCTION SHALL NOT CONTINUE UNTIL THE ENGINEER HAS ADDRESSED THE DISCREPANCIES.
- 1.3. THE CONTRACTOR SHALL TAKE ALL NECESSARY PRECAUTIONS TO PROTECT EXISTING STRUCTURES IN THE PROJECT VICINITY. ANY DAMAGE TO PRIVATE OR PUBLIC PROPERTY WITHIN THE PROJECT VICINITY, INCLUDING STAGING SITES, WORK AND ACCESS AREAS SHALL BE REPAIRED PROMPTLY BY THE CONTRACTOR. ANY DAMAGE AS A RESULT OF THE CONTRACTOR'S OPERATIONS SHALL BE REPAIRED AT NO COST TO THE OWNER. ALL ACCESS AND STAGING AREAS SHALL BE KEPT NEAT, ORDERLY AND IN A SAFE MANNER. ALL ACCESS AND STAGING AREAS SHALL BE RESTORED TO THE PRE-CONSTRUCTION CONDITION UPON PROJECT COMPLETION AT THE COST OF THE CONTRACTOR. THE SITE SHALL BE RESTORED BY REMOVING AND FINISHING ALL EVIDENCE FOR CONSTRUCTION. IN THE EVENT INFRASTRUCTURE (SUCH AS WALKWAYS, SIDEWALKS, FENCES, VEGETATION, ETC.) IS TEMPORARILY REMOVED OR RELOCATED OR THERE IS UNAUTHORIZED DAMAGE TO VEGETATION AND/OR FACILITIES BY THE CONTRACTOR, THE CONTRACTOR SHALL RESTORE ALL DAMAGE TO STRUCTURES AND NATURAL FEATURES TO PRE-CONSTRUCTION CONDITIONS OR BETTER.
- 1.4. UTILITIES ARE NOT SHOWN IN THE PLANS. CONTRACTOR IS RESPONSIBLE FOR LOCATING ALL PRESENT UTILITIES PRIOR TO CONSTRUCTION.
- 1.5. CONTRACTOR IS RESPONSIBLE FOR PROVIDING PROPER CLEARANCE AND PROTECTION TO ALL
- OVERHEAD WIRES AND OBSTRUCTIONS.

 1.6. THE CONTRACTOR SHALL EXCLUDE THE PUBLIC FROM THE WORK AREAS IN THE IMMEDIATE VICINITY OF OPERATIONS. CONTRACTOR SHALL PROVIDE APPROPRIATE SAFETY MEASURES TO PROTECT THE
- 1.7. ALL NEW STRUCTURAL WORK INCLUDING CONCRETE, REINFORCEMENT, AND FRP PANELS SHALL BE ACCURATELY FIELD MEASURED AND DIMENSIONS VERIFIED BY THE CONTRACTOR PRIOR TO ORDERING MATERIALS. CONTRACTOR SHALL BE PREPARED TO MAKE FIELD ADJUSTMENTS TO ACCURATELY FIT THE NEW WORK TO EXISTING CONDITIONS.
- NO CONSTRUCTION SHALL COMMENCE UNTIL ALL REQUIRED PERMITS AND APPROVALS HAVE BEEN SECURED AND THE CONTRACTOR HAS BEEN ISSUED NOTICE TO PROCEED.
- 1.9. ATTENTION IS DIRECTED TO THE FACT THAT THESE PLANS MAY HAVE BEEN CHANGED IN SIZE BY REPRODUCTION. THIS SHOULD BE CONSIDERED WHEN OBTAINING SCALED DATA.
- 1.10. CONSTRUCTION WORK SHALL BE EXECUTED IN ACCORDANCE WITH ALL LOCAL, STATE, AND NATIONAL BUILDING CODES AND GOVERNING REGULATIONS, SFWMD, AND BROWARD COUNTY. CONTRACTOR SHALL ADHERE TO ALL CONDITIONS OF THE PERMITS AND EXEMPTIONS.

2. DESIGN CRITERIA

FBC 2020

3. SURVEY

3.1. ALL ELEVATIONS NGVD29

4. GEOTECHNICAL (NOT USED)

5. WATER LEVEL DATA

5.1. CONTRACTOR MAY NEED TO ADJUST HIS WORK PLAN TO ACCOUNT FOR ACTUAL WATER LEVELS AND CHANGING WATER LEVELS. IT IS THE RESPONSIBILITY OF THE CONTRACTOR TO PROVIDE TEMPORARY SUPPORT FOR MARINE STRUCTURES AND SHORELINE DURING CONSTRUCTION.

6. LAYOUT AND TESTING

- 6.1. ALL TESTING AND INSPECTION FOR CONCRETE MATERIALS SHALL BE IN ACCORDANCE WITH FDOT SPECIFICATIONS AND SHALL BE PERFORMED BY AN INDEPENDENT TESTING LABORATORY.
- 6.2. ALL CONSTRUCTION STAKEOUT SHALL BE PERFORMED BY AND PAID FOR BY THE CONTRACTOR UNDER THE SUPERVISION OF A SURVEYOR REGISTERED IN THE STATE OF FLORIDA.

 6.3. CONTRACTOR SHALL PROVIDE THE ENGINEER WITH A SET OF AS BUILT DRAWINGS IN SUFFICIENT.
- 6.3. CONTRACTOR SHALL PROVIDE THE ENGINEER WITH A SET OF AS-BUILT DRAWINGS IN SUFFICIENT DETAIL TO ILLUSTRATE THE HORIZONTAL AND VERTICAL COMPONENTS OF ABOVE AND BELOW-GROUND STRUCTURES RELATIVE TO THE CONSTRUCTION BASELINE. DRAWINGS SHALL BE SIGNED AND SEALED BY A FLORIDA-REGISTERED SURVEYOR.
- 6.4. ALL TESTING AND LAYOUT TO BE COMPLETED BY CONTRACTOR AND INCLUDED IN BID.

7. SPECIES MONITORING (NOT USED)

8. DEMOLITION

- 8.1. CONTRACTOR SHALL VERIFY THE EXTENTS, LOCATION, AND QUANTITIES OF EXISTING ELEMENTS TO BE
- 8.2. ALL DEBRIS WITHIN THE LIMITS OF THE PROJECT SHALL BE HAULED OFF SITE BY THE CONTRACTOR, AS DIRECTED BY THE OWNER, AND DISPOSED OF AT AN APPROPRIATE FACILITY.
- 8.3. CONTRACTOR SHALL NOT DAMAGE ANY STRUCTURAL COMPONENTS BEYOND THE DEMOLITION REQUIREMENTS DEPICTED IN THESE DRAWINGS. ANY DAMAGE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.

9. ENVIRONMENTAL

- 9.1. EXCAVATED MATERIAL SHALL BE DE-WATERED ON SITE WHILE SURROUNDED BY EROSION CONTROL DEVICES (SUCH AS BERMS OR HAY BALES). THE CONTRACTOR SHALL COORDINATE THE DE-WATERING LOCATION WITH THE OWNER PRIOR TO COMMENCING EXCAVATION OPERATIONS. THE HANDLING AND STORAGE OF THE EXCAVATED MATERIAL SHALL BE COMPLETED IN A MANNER THAT PREVENTS SEDIMENTATION, EROSION, AND TURBIDITY DURING DE-WATERING, OVERFLOW, TRANSFER, AND STORAGE OF MATERIAL. ALL EXCAVATED MATERIAL SHALL BE DISPOSED OF AT AN APPROVED UPLAND DISPOSAL SITE IN ACCORDANCE WITH APPROVED PERMITS.
- 9.2. EROSION CONTROL DEVICES SHALL BE DEPLOYED FOR THE EXCAVATION TO MITIGATE RUNOFF INTO ADJACENT WATER BODIES.
- 9.3. CONTRACTOR SHALL SUBMIT A TURBIDITY CONTROL AND MONITORING PLAN FOR REVIEW AND APPROVAL PRIOR CONSTRUCTION IN ACCORDANCE WITH REGULATORY PERMITS.
- 9.4. TURBIDITY CURTAINS SHALL BE DEPLOYED FOR THE PROJECT ALONG THE ENTIRE AREA, PROJECT TURBIDITY CONTROL LIMITS AS DIRECTED BY APPROVED PERMITS.
- 9.5. TURBIDITY CURTAINS SHALL NOT BE RELOCATED/REMOVED FROM THE PROJECT AREA UNTIL LEVELS
- WITHIN ENCLOSED AREA RETURN TO BACKGROUND LEVELS OUTSIDE THE CURTAINS.

 9.6. TURBIDITY CURTAINS SHALL EXTEND TO WITHIN 1 FOOT OF THE CANAL BOTTOM.
- 9.6. TURBIDITY CURTAINS SHALL EXTEND TO WITHIN 1 FOOT OF THE CANAL BOTTOM.

 9.7. ALL TURBIDITY CURTAIN LINES SHALL BE TAUT AND NON-LOOPING TO PREVENT WILDLIFE
- 9.8. CONSTRUCTION PERSONNEL WILL OBSERVE ANA ESA-LISTED SPECIES OR MARINE MAMMAL. IF ANY INTERACTION OCCURS, THE INCIDENT WILL BE IMMEDIATELY REPORTED TO THE APPROPRIATE
- 9.9. IF A VISIBLE PLUME IS OBSERVED BEYOND THE LIMITS OF THE TURBIDITY CURTAINS, IT SHALL BE SAMPLED.

10. SUBMITTALS

- 10.1. ALL SHOP DRAWINGS MUST BEAR EVIDENCE OF THE CONTRACTOR'S APPROVAL PRIOR TO SUBMITTING
- 10.2. THE FOLLOWING MINIMUM SUBMITTALS SHALL BE PREPARED BY THE CONTRACTOR AND SUBMITTED TO THE ENGINEER FOR REVIEW AND APPROVAL PRIOR TO RELATED CONSTRUCTION ACTIVITY:
 - SCHEDULE FOR COMPLETION OF WORK WITH TASKS AND DURATIONS DEFINED
 - DEMOLITION AND EXCAVATION METHODS AND DISPOSAL PLAN
 - ROCK WEIGHT TICKETSFRP OR POLYETHYLENE COMPONENTS
 - LUMBERHARDWARE
 - EPOXYGROUT
 - BACKFILL
 - ROCK MATERIAL TESTING PER SEC. 18.3TRASH RACK
 - FLAP GATE ASSEMBLY
 - SLIDE GATE ASSEMBLY
 INCLEMENT WEATHER BL
 - INCLEMENT WEATHER PLAN

11. EARTH WORKS (EXCAVATION AND BACKFILL)

11.1. EXCAVATED MATERIAL MAY BE TEMPORARILY STOCKPILED IN THE STAGING AREA FOR OFF-SITE

BACKFILL AND SHALL BE DISPOSED. BACKFILL SHALL BE CLEAN SOIL IF DERELICT MATERIALS OR

DISPOSAL AT AN APPROVED UPLAND FACILITY.

11.2. BACKFILL SHALL BE FROM THE STOCKPILED EXCAVATED MATERIAL. IF DERELICT MATERIALS OR DEBRIS ARE WITHIN THE EXCAVATED SOIL, THE EXCAVATED MATERIAL IS NOT ACCEPTABLE FOR

DEBRIS ARE PRESENT.

11.3. BACKFILL SHALL BE SODDED TO MEET THE GRADES SPECIFIED HEREIN.

12. CONCRETE

12.1. CONCRETE REPAIRS REF. SHEET CM-2.4.

13.REINFORCEMENT

13.1. STEEL

- 13.1.1. ALL REINFORCING STEEL SHALL CONFORM TO ASTM A615, GRADE 60, DEFORMED BARS FREE FROM LOOSE RUST AND SCALE.
- 13.1.2. REINFORCING STEEL, SUPPORTS, AND TIE WIRE SHALL BE HOT-DIPPED GALVANIZED IN ACCORDANCE WITH ASTM A767.
- ACCORDANCE WITH ASTM A767.

 13.1.3. MMFX OR CHROMX 4100 STEEL CAN BE USED AS AN ALTERNATE TO HOT-DIPPED GALVANIZED
- STEEL AT CONTRACTORS OPTION.

 13.1.4. STEEL SHALL BE PLACED AS SHOWN IN THE PLANS. ALL ACCESSORIES SHALL BE PLASTIC ONLY TO SUPPORT REINFORCING EXPOSED TO WEATHER. ALL REINFORCING STEEL SHALL BE ACCURATELY LOCATED AND FIRMLY HELD IN PLACE BEFORE AND DURING THE PLACEMENT OF
- 13.1.5. CONTRACTOR SHALL ADVISE ENGINEER OF THE REQUIRED REINFORCING STEEL SITE REVIEW AT LEAST 24 HOURS PRIOR TO PLACING OF CONCRETE.
- 13.1.6. CONTRACTOR TO ALLOW FOR 5% ADDITIONAL REINFORCING FOR ENGINEER TO USE AT HIS DISCRETION DURING CONSTRUCTION. ANY UNUSED PORTION SHALL BE CREDITED BACK TO OWNER UPON COMPLETION OF PROJECT.

14.STRUCTURAL STEEL

- 14.1. STRUCTURAL STEEL SHALL CONFORM WITH THE FOLLOWING ASTM STANDARDS: CHANNELS & I-BEAMS: A572 GR. 50
- PLATE: A36

 14.2. BOLTS SHALL BE ASTM A316 STAINLESS STEEL UNLESS OTHERWISE NOTED AND FIELD-COATED WITH

15. PILING (NOT USED)

16. FRAMING & DECKING (NOT USED)

17. HARDWARE

- 17.1. ALL HARDWARE, BOLTS, AND OTHER MISC. STEEL COMPONENTS SHALL BE ASTM A316 STAINLESS STEEL UNLESS OTHERWISE NOTED.
- 17.2. DOWELS OR ANCHORS EMBEDDED INTO CONCRETE SHALL BE ANCHORED WITH SIMPSON SET TWO-PART EPOXY OR ENGINEER APPROVED EQUIVALENT. ANCHOR HOLES SHALL BE DRIVEN TO MINIMUM DEPTH SHOWN ON THE PLANS, AND SHALL BE THOROUGHLY CLEANED OUT AND DRY PRIOR TO INJECTION OF EPOXY.
- 17.3. ALUMINUM SHALL BE 6061-T6 ALLOY.CONNECTORS

COAL TAR BITUMEN AFTER INSTALLATION.

18. ROCK

- 18.1. PROPOSED ROCK SOURCE(S) MUST BE APPROVED FOR USE BY THE ENGINEER PRIOR TO THE COMMENCEMENT OF THE WORK. ONCE THE SOURCE(S) FOR ROCK ARE APPROVED, THE CONTRACTOR SHALL NOT USE MATERIAL FROM ANOTHER SOURCE WITHOUT REPEATING THE ACCEPTANCE AND TEST PROCEDURES TO QUALIFY THE OTHER SOURCE(S).
- 18.2. ALL ROCK SHALL MEET THE FOLLOWING MINIMUM REQUIREMENTS. CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING QUARRY CERTIFICATIONS AND PERFORMING QUALITY TESTS ON ALL ROCK.
- 18.3. CLEAN, SOUND, AND DURABLE, AND FREE FROM FRACTURES, INCLUSIONS, VOIDS, OR OTHER DEFECTS. FREE OF EARTH, CLAY, REFUSE, OR ADHERENT COATINGS.
 - 18.3.1 MINIMUM SPECIFIC GRAVITY OF 2.25 (140 PCF).
 18.3.2. SOUNDNESS 15% MAX LOSS (ASTM C88)
- 18.3.3. SUCH CHARACTER THAT IT WILL NOT DISINTEGRATE FROM THE ACTION OF AIR, WATER, OR THE CONDITIONS OF HANDLING AND PLACING. MAXIMUM ABRASION LOSS OF 50% (ASTM C131)

 18.3.4. ROUGH ANGULAR QUARRIED MATERIAL WITH A SHAPE THAT ASSURES INTERLOCKING WITH
- ADJACENT ROCK.

 18.4. ALL ROCK WILL BE SUBJECT TO ON-SITE RANDOM SAMPLING AND TESTING (INCLUDING RANDOM DROP TESTS). ROCK THAT DOES NOT CONFORM IN SPECIFIC GRAVITY, STRUCTURE AND OTHER CHARACTERISTIC REQUIREMENTS WILL BE REJECTED. THE PRESENCE OF UNSATISFACTORY ROCK OR OBJECTIONABLE FOREIGN MATERIAL IN ANY OF CONTRACTOR PROVIDED ROCK WILL BE DEEMED SUFFICIENT REASON FOR REJECTION OF THE ENTIRE LOAD OF ROCK. ANY SUCH LOAD OF ROCK SHALL
- BE IMMEDIATELY REMOVED FROM THE SITE AT THE CONTRACTOR'S EXPENSE.

 18.5. ROCK USED FOR THE REVETMENT CONSTRUCTION SHALL CONFORM TO THE FOLLOWING SIZE RANGES:
- 18.5.1. WEIGHT: 140 LBS. 475 LBS.
 18.5.2. NOMINAL DIMENSION: 12" TO 18"; D50 = 15"
 18.5.3. THE LEAST DIMENSION OF ANY ROCK SHALL NOT BE LESS THAN ONE-THIRD (1/3) OF THE GREATEST DIMENSION OF THAT ROCK. SQUARE OR FLAT ROCK SHALL NOT BE ACCEPTED. ROCK SIZE SHALL BE TAKEN AS THE AVERAGE OF THE ROCK'S MAXIMUM GIRTH MEASURED IN EACH
- OF THREE PERPENDICULAR AXES. THE IN-PLACE ROCK SHALL BE WELL GRADED AND REPRESENT THE RANGE OF SIZE SPECIFIED

 18.6. THE TONNAGE OF ARMOR STONE IN THE BID ASSUMES THAT THERE ARE NO VOIDS. UNLESS CHANGED BY THE ENGINEER, THE BID TONNAGE IS THE MAXIMUM PAY TONNAGE. THE CONTRACTOR SHALL MAKE HIS OWN ESTIMATE PRIOR TO MAKING HIS BID. THE BID TONNAGE ASSUMES 140 PCF STONE IS USED TO FILL THE TEMPLATE. IF A HIGHER UNIT WEIGHT STONE IS USED, IT IS POSSIBLE THAT THE FINAL CROSS SECTION MAY VARY FROM THAT SHOWN ON THE PLANS. REGARDLESS OF THE STONE DENSITY, THE RIPRAP SHALL NOT EXTEND BEYOND THE CROSS SECTION SHOWN ON THE PLANS. REGARDLESS OF THE STONE DENSITY, THE HORIZONTAL / VERTICAL TOLERANCE OF THE RIPRAP SHALL BE WITHIN +/- 6"
- 18.7. ROCK SHALL NOT BE PLACED WITHIN 12 INCHES OF MANGROVE ROOTS. ROCK SHALL BE PLACED BY
- HAND WITHIN 3 FEET OF MANGROVES.

 18.8. THE CONTRACTOR MAY REUSE ON-SITE RIPRAP PROVIDED IT MEETS THE GRADATION FOR THE WORK. THE CONTRACTOR SHALL SORT THE EXCAVATED RIPRAP FOR REUSE IN THE REVETMENT CONSTRUCTION INTO SEPARATE PILES ACCORDING TO THE MATERIAL GRADATION DESCRIBED IN SECTION 18. THE CONTRACTOR SHALL UTILIZE A SET OF REFERENCE RIPRAP FOR COMPARISON WITH EXCAVATED RIPRAP FOR POTENTIAL REUSE. THE SELECTED RIPRAP SHALL PROVIDE EXAMPLES OF THE MINIMUM, AVERAGE, AND MAXIMUM SIZE RIPRAP SPECIFIED. UNACCEPTABLE RIPRAP SHALL BE REMOVED FROM THE SITE TO THE CONTRACTOR'S YARD, OR OTHERWISE DISPOSED OF IN A LEGAL MANNER. ALL COSTS ASSOCIATED WITH THESE ACTIVITIES SHALL BE INCLUDED IN THE CONTRACTOR'S BID. THE CONTRACTOR SHALL MAKE HIS OWN ESTIMATE OF THE VOLUME OF THE EXISTING RIPRAP THAT CAN BE REUSED IN THE WORK.
- 19. SAND (NOT USED)
- 20. GEOTEXTILE
- 20.1. GEOTEXTILE SHALL BE U.S. 670 (OR APPROVED EQUAL).

OF THE CROSS SECTION SHOWN HEREIN.

- 20.2. PROVIDE GEOTEXTILE IN ACCORDANCE WITH FDOT SPECIFICATION 514. INSTALL GEOTEXTILE AS INDICATED ON THE DRAWINGS AND IN ACCORDANCE WITH THE MANUFACTURERS INSTRUCTION.
- 21. MARINE MATTRESSES (NOT USED)
- 22. GABIONS (NOT USED)
- 23. FLOATING DOCKS (NOT USED)
- 24. BOAT LIFTS (NOT USED)
- 25. VEGETATION (NOT USED)

26. UTILITIES

- 26.1. CONTRACTOR SHALL CALL SUNSHINE 1-800-432-4770, PRIOR TO CONSTRUCTION. CONTRACTOR RESPONSIBLE FOR LOCATING ALL PRESENT UTILITIES PRIOR TO CONSTRUCTION. NO DIGGING OR CONSTRUCTION SHALL TAKE PLACE WITHIN THE DESIGNATED CONSTRUCTION AREA UNTIL UTILITY
- LOCATIONS HAVE BEEN FIELD VERIFIED.

 26.2. CONTRACTOR SHALL REPLACE ANY UTILITY LINES/CONDUITS THAT ARE TEMPORARILY REMOVED OR DISCONNECTED DURING REPAIR WORK.

27. DREDGING (NOT USED)

28. MISCELLANEOUS

28.2. TRASH RACK SUPPORT MEMBERS & BLADES:

28.2.1. ALL CORRODED GALVANIZED STEEL TRASH RACK SUPPORT MEMBERS SHALL BE CLEANED OR BLASTED AND COATED PER ASTM STANDARD A780

28.2.2. BLADES: THE MATERIAL SHALL BE EXTRA HIGH MOLECULAR WEIGHT HEXENE COPOLYMER (HXM POLYETHYLENE).

PROPERTY	TEST METHOD (ASTM)	<u>UNIT</u>	<u>VALUE</u>
DENSITY	D1505	LBS/FT	59
TENSILE YIELD STRENGTH	D638	PSI	3600
ULTIMATE ELONGATION	D638	%	>600
FLEXURAL MODULUS	D790	PSI	170,000

28.2.3. MATERIAL SHALL BE VIRGIN STOCK. IT SHALL INCORPORATE ANTIOXIDANTS AND BE RESISTANT TO UV RADIATION AND PETROLEUM FOR AT LEAST 30 YEARS. IT HAS EXCELLENT STRESS CRACKING RESISTANCE, RIGIDITY, AND IMPACT STRENGTH.

28.3. SPIRE PANEL SYSTEM

- 28.3.1. PANELS:
- 28.3.1.1. THICKNESS: .25"
 28.3.1.2. CONSTRUCTION: PREASSEMBLED MULTI-LAYER FIBERGLASS SYSTEM WITH VINYL ESTER
- 28.3.1.3. FLEXURAL STRENGTH: ASTM D790 25,000 PSI MINIMUM.
- 28.3.2. ALL EXTERNALLY BONDED LAMINATE FRP SYSTEM SHALL BE MANUFACTURED AS
- REQUIRED BY THE STRUCTURAL DRAWINGS AND SPECIFICATIONS.

 28.3.3. THE WORK INCLUDES THE FURNISHING OF FINAL ENGINEERING, MATERIAL, EQUIPMENT AND SERVICES SUPPORTING THE INSTALLATION AND FINISH OF ALL STRUCTURAL STRENGTHENING
- AND MEMBER PROTECTION USING AN EXTERNALLY BONDED LAMINATE FRP SYSTEM.

 28.3.4. CONTRACTOR SHALL PROVIDE LABOR, MATERIAL, TOOLS, AND EQUIPMENT REQUIRED FOR THE COMPLETION OF THE WORK, AS SHOWN ON THE CONTRACTOR DOCUMENTS AND
- SPECIFIED HEREIN:
 28.3.4.1. PREPARE EXISTING ARES, AS DEFINED BY THESE SPECIFICATIONS AND RELATED CONTRACTOR DRAWINGS, DESIGNATED TO RECEIVED PILE RESTORATION.
- 28.3.4.2. PREPARE INSTALLATION AND PLACEMENT SHOP DRAWINGS.
- 28.3.4.3. PREPARE DESIGN DRAWINGS FOR SHORES, AND BRACING IF REQUIRED.
 28.3.4.4. FURNISH ALL SUBMITTALS REQUIRED BY THIS SECTION OF THE SPECIFICATION.
- 28.3.4.4. FORNISH ALL SUBMITTALS REQUIRED BY THIS SECTION OF THE SPECIFICATION.

 28.3.4.5. COORDINATE ALL ALL WORK WITH OTHER TRADES ON SITE.

 28.3.5. ENGINEERING AND DESIGN OF THE SPIRE® SYSTEM SHALL BE PROVIDED BY

 QUAKEWRAP, INC. AND IS INCLUDED WITH WITH THE INSTALLATION OF THE SPIRE
 - 28.3.6. THE EXTENT OF THE SPIRE® SYSTEM COVERED HEREIN IS SHOWN ON THE PLANS, ELEVATIONS, SECTIONS AND DETAILED IN THE CONTRACTOR DOCUMENTS AND
- INCLUDES: 28.3.6.1. ATTACHED TO STEEL SHEET PILE.

28.3.11. INSPECTION:

- 28.3.6.2. ATTACHED TO STEEL SHEET FILE.

 28.3.6.2. ATTACHED OF ANCHORS THROUGH THE SPIRE® SYSTEM
- 28.3.7. MATERIALS FOR THE SPIRE® SYSTEM HAVE BEEN PRE-QUALIFIED AND SHALL BE MANUFACTURED BY QUAKEWRAP®, INC. (6840 S. TUCSON, AZ 85756. TEL. 520-741-7000)
 28.3.8. PRODUCT DELIVERY AND STORAGE:
- 28.3.8.1. SHALL BE PROVIDED IN ACCORDANCE WITH THE SPECIFICATIONS.
 28.3.8.2. B. DELIVER EPOXY MATERIALS IN FACTORY-SEALED CONTRACTORS WITH THE
 MANUFACTURE'S LABELS IN TACT AND LEGIBLE WITH VERIFICATION OF THE DATE OF
- MANUFACTURE'S LABELS IN TACT AND LEGIBLE WITH VERIFICATION OF THE DATE OF MANUFACTURER SHELF LIFE.

 28.3.8.3. STORE MATERIALS IN A PROTECTED AREA AT A TEMPERATURE BETWEEN 40 DEGREES
- 28.3.8.3. STORE MATERIALS IN A PROTECTED AREA AT A TEMPERATURE BETWEEN 40 DEGREES
 AND 100 DEGREES FAHRENHEIT.
 28.3.8.4. PRODUCTS SHALL BE STORED ACCORDING TO THE MANUFACTURER'S REQUIREMENTS
 - AND SHALL AVOID CONTACTS WITH SOIL AND MOISTURE. PRODUCTS SHALL BE STORE TO AVOID UV EXPOSURE.
- 28.3.9. STEEL SHEET PILE PREPARATION
 28.3.9.1. ALL STEEL PILES SCHEDULED TO RECEIVE FRP ENCASEMENTS SHALL BE CLEANED
 USING HIGH PRESSURE WATER JETTING TO 1/4" SHELL BASE. THE PURPOSE OF THIS
- PREPARATION IS TO REMOVE ALL MARINE GROWTH AND ANY SOFT SURFACE LAYER
 THAT MAY HAVE ACCUMULATED ON THE PILES.
 28.3.9.2. THE ELAPSED TIME BETWEEN THE CLEANING OF A STEEL PILE AND THE INSTALLATION
- OF THE ENCASEMENT ON THAT STEEL PILE SHALL NOT EXCEED 72 HOURS. IF THIS TIME FRAME IS EXCEEDED, CONTRACTOR SHALL RE-CLEAN THE PILE PRIOR TO ENCASEMENT 28.3.9.3. SEE SPECIFICATIONS FOR ADDITIONAL INFORMATION.
- 28.3.10. ALIGNMENT AND FLATNESS OF SPIRE SYSTEM:
 28.3.10.1. THE FIBER PILES SHALL BE ALIGNED ON THE STRUCTURAL MEMBER ACCORDING TO THE
 CONSTRUCTION DRAWINGS. ANY DEVIATION IN THE ALIGNMENT MORE THAN 5 DEGREES
 (APPROXIMATELY 1 INCH/FT) IS NOT ACCEPTABLE. ONCE INSTALLED, THE SYSTEM SHALL
 MAINTAIN A RELATIVE 'FLATNESS" SO AS TO NOT INHABIT THE PERFORMANCE OF THE
 INSTALLED SYSTEM.
- 28.3.11.1. THE WORK TO BE PROVIDED IN ACCORDANCE WITH THIS SECTION OF THE SPECIFICATION SHALL BE SUBJECT TO INSPECTION BY OWNER AT ANY TIME(S) DURING THE PROGRESS OF THE WORK. CONTRACTOR SHALL PROVIDE ACCESS AND ANY LABOR, MATERIALS, TOOLS, AND EQUIPMENT REQUIRED BY THE OWNER TO COMPLETE INSPECTION OF THE WORK AS SPECIFIED HEREIN.
- 28.3.11.2. COMPLETED INSTALLATION SHALL BE VISUALLY INSPECTED TO CONFIRM THE INTEGRITY OF THE LAMINATE ENCASEMENT AND RESIN FILL. ANY DEFICIENCIES SHALL BE CORRECTED AT THE CONTRACTORS EXPENSE. THE CONTRACTOR SHALL PROPOSE A REPAIR METHOD AND SUBMIT IT TO THE ENGINEER FOR APPROVAL PRIOR TO IMPLEMENTING SAID REPAIR.
- 28.3.11.3. ACCEPTANCE OF STRUCTURE SHALL BE CONTINGENT ON THE WORK MEETING ALL OF THE REQUIREMENTS OF THE CONTRACT DOCUMENTS AS INDICATED BY THE RESULTS OF ALL TESTING, INSPECTION, AND OTHER QUALITY ASSURANCE PROCEDURES REQUIRED BY OWNER.
 28.3.12. INSTALLATION, ENVIRONMENTAL CONDITIONS:
 28.3.12.1. ENVIRONMENTAL CONDITIONS FOR INSTALLATION SHALL BE EXAMINED BEFORE AND DURING INSTALLATION OF THE SPIRE® SYSTEM TO ENSURE CONFORMITY TO THE
- CONTRACT DOCUMENTS AND MANUFACTURER'S RECOMMENDATIONS. DO NOT APPLY PRIMERS, PUTTY, SATURATING RESINS, EPOXY GROUTS, OR ADHESIVE ON COLD, FROZEN, DAMP, OR WET SURFACES. AMBIENT AND CONCRETE SURFACE TEMPERATURES SHALL BE WITHIN 45-95 DEGREES FAHRENHEIT. MOISTURE LEVEL ON ALL CONTACT SURFACES SHALL BE LESS THAN 10 PERCENT AT THE TIME OF INSTALLATION OF THE SPIRE SYSTEM, AS EVALUATED ACCORDING TO ACI 503R-93. MOISTURE RESTRICTION MAY BE WAIVED FOR RESINS THAT HAVE BEEN FORMULATED
- 28.3.13. EQUIPMENT:
 28.3.13.1. THE CONTRACTOR SHALL PROVIDE ALL NECESSARY EQUIPMENT IN SUFFICIENT QUANTITIES AND IN CLEAN OPERATING CONDITIONS FOR CONTINUOUS UNINTERRUPTED
 - SPIRE® INSTALLATION. 28.3.14. ATTACHING SPIRE® SYSTEM, WALL ATTACHMENTS:
- 28.3.14.1. PREFABRICATED WALL SPACER / WASHER ASSEMBLY 28.3.14.2. 1/4" SELF TAPPING STAINLESS STEEL SCREWS, HEX HEAD.

FOR WET APPLICATION.

- 28.3.14.2. 1/4" SELF TAPPING STAINLESS STEEL SCREWS, HEX HEAD.
 28.3.15. ATTACHING SPIRE® SYSTEM, LAP ATTACHMENT:
 28.3.15.1. #10 SELF TAPPING STAINLESS STEEL SCREWS, HEX HEAD.
- 28.3.15.2. THE BONDING SURFACE OF THE COMPOSITE SYSTEM SHALL BE CLEANED BY THE WIPING THE PANELS WITH CLEAN CLOTH AND SOLVENT. ALLOW THE CLEANED PANELS TO IN AIR AND PREVENT THEM FROM CONTAMINATION. PLACE THE PANEL AGAINST THE BASE MATERIAL THE BASE MATERIAL SURFACE EMPLOYING SPACERS TO MAINTAIN THE
- DESIRED ANNULAR SPACE BETWEEN THE COMPOSITE PANEL.
 28.3.15.3. THE SYSTEM SHALL BE AFFIXED TO THE SURFACE BY MEANS OF MECHANICAL

28.3.16. SEALING SPIRE SYSTEM PRIOR TO EPOXY GROUT INSTALLATION:

HEAD TO FACILITATE THE PLACEMENT OF THE EPOXY GROUT.

ANCHORING AS INDICATED IN THE CONSTRUCTION DOCUMENTS

28.3.15.4. ANY HOLES OR BLEMISHES SHOULD BE PROPERLY REPAIRED AND SEALED. OTHER

METHODS OF TEMPORARY OR PERMANENT AFFIXTURE MAY BE USED ON THE SPIRE

SYSTEM WITH APPROVAL FROM THE ENGINEER OF RECORD ENSURING METHOD OF

AFFIXTURE DOSE NOT DAMAGE OR ALTER THE SYSTEM.

28.3.16.1. THE SPIRE ® SYSTEM SHALL BE SEALED WHERE REQUIRED TO ENSURE NO LEAKS AND

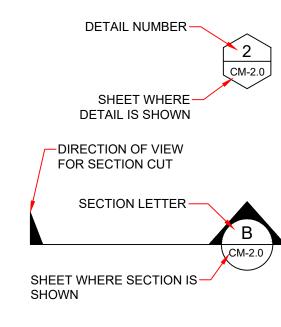
PURPOSES OF SEALING THE SPIRE SYSTEM DURING EPOXY GROUT POURING AND CURING WHERE REQUIRED.

28.3.16.2. CORNERS SHALL BE FINISHED WITH A PRE-MOLDED/PREFABRICATED PIECE AS SHOWN.

28.3.16.3. PROPER ATTACHMENTS SHOULD BE USED TO HOLD THE FORCE OF THE WEIGHT OF THE EPOXY GROUT (140 PCF). FORMS SHOULD BE DESIGNED TO ALLOW FOR A HYDRAULIC

LOSS OF EPOXY GROUT. BACKER ROD OR AN APPROVED EQUAL SHALL BE USED FOR

	ABBREVIATIONS
ACI	AMERICAN CONCRETE INSTITUTE
ASTM	AMERICAN SOCIETY FOR TESTING AND MATERIALS
CONT	CONTINUOUS
CONT' D	CONTINUED
FDEP	FLORIDA DEPARTMENT OF ENVIRONMENTAL PROTECTION
FDOT	FLORIDA DEPARTMENT OF TRANSPORTATION
KSI	KIPS PER SQUARE INCH
MHW	MEAN HIGH WATER
MIN	MINIMUM
MLW	MEAN LOW WATER
NAVD	NORTH AMERICAN VERTICAL DATUM
NGVD	NATIONAL GEODETIC VERTICAL DATUM
PERA	PERMITTING, ENVIRONMENT, AND REGULATORY AFFAIRS
PSI	POUNDS PER SQUARE INCH
TYP	TYPICAL
USAC E	UNITED STATES ARMY CORPS OF ENGINEERS
W/C	WATER/CEMENT RATIO



ITDD PUMP STATIONS

1 & 2 REPAIRS AND

REHABILITATION

CITY OF WESTON, FLORIDA

CLIENT

CITY OF WESTON 17200 Royal Palm Blvd Weston, FL 33326

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SEAL:

No. 74043

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STATE OF

STATE OF

CORIDA

CHARLES

STATE

CC PROJECT NO: 95600

CHECKED GP

SCALE AS SHOWN

SHEET TITLE

GENERAL NOTES

SHEET 2 OF 14

3. AMERICAN SOCIETY OF TESTING AND MATERIALS (ASTM) ASTM A123 STANDARD SPECIFICATION FOR ZINC (HOT-DIP GALVANIZED) COATINGS ON

ASTM A153 STANDARD SPECIFICATION FOR ZINC COATING (HOT-DIP) ON IRON AND

ASTM A370 STANDARD TEST METHODS AND DEFINITIONS FOR MECHANICAL TESTING OF

ASTM A615 STANDARD SPECIFICATION FOR DEFORMED AND PLAIN BILLET-STEEL BARS 6. FOR CONCRETE REINFORCEMENT

ASTM A775 STANDARD SPECIFICATION FOR EPOXY-COATED REINFORCING STEEL BARS ASTM A884 STANDARD SPECIFICATION FOR EPOXY COATED STEEL WIRE AND WELDED

ASTM A1064 STANDARD SPECIFICATION FOR STEEL WELDED WIRE FABRIC, PLAIN, FOR 28.4.3 SUBMITTALS CONCRETE REINFORCEMENT

ASTM C31 STANDARD PRACTICE FOR MAKING AND CURING CONCRETE TEST SPECIMENS

ASTM C33 CONCRETE AGGREGATES

ASTM C39 COMPRESSIVE STRENGTH OF CYLINDRICAL CONCRETE SPECIMENS

ASTM C94 READY-MIXED CONCRETE

ASTM C138 TEST METHOD FOR DENSITY, YIELD, AND AIR CONTENT OF CONCRETE

IN THE LABORATORY

ASTM C143 TEST METHOD FOR SLUMP OF HYDRAULIC-CEMENT CONCRETE

ASTM C150 STANDARD SPECIFICATION FOR PORTLAND CEMENT

ASTM C172 PRACTICE FOR SAMPLING FRESHLY MIXED CONCRETE

ASTM C173 TEST METHOD FOR AIR CONTENT OF FRESHLY MIXED CONCRETE BY THE VOLUMETRIC METHOD

ASTM C192 STANDARD PRACTICE FOR MAKING AND CURING CONCRETE TEST SPECIMENS

ASTM C227 STANDARD TEST METHOD FOR POTENTIAL ALKALI REACTIVITY OF CEMENT-AGGREGATE COMBINATIONS (MORTAR-BAR METHOD)

ASTM C231 STANDARD TEST METHOD FOR AIR CONTENT OF FRESHLY MIXED CONCRETE BY THE PRESSURE METHOD

ASTM C233 STANDARD TEST METHOD FOR AIR-ENTRAINING ADMIXTURES FOR CONCRETE

ASTM C260 AIR-ENTRAINING ADMIXTURES FOR CONCRETE

ASTM C289 STANDARD TEST METHOD FOR POTENTIAL ALKALI-SILICA REACTIVITY OF AGGREGATES (CHEMICAL METHOD)

ASTM C294 DESCRIPTIVE NOMENCLATURE FOR CONSTITUENTS OF CONCRETE AGREGATES

ASTM C295 STANDARD GUIDE FOR PETROGRAPHIC EXAMINATION OF AGGREGATES FOR

ASTM C307 STANDARD TEST METHODS FOR TENSILE STRENGTH OF CHEMICAL-RESISTANT MORTARS, GROUTS, AND MONOLITHIC SURFACINGS

ASTM C441 STANDARD TEST METHOD FOR EFFECTIVENESS OF POZZOLANS OR GROUND BLAST-FURNACE SLAG IN PREVENTING EXCESSIVE EXPANSION OF CONCRETE DUE TO THE \ALKALI-SILICA REACTION

ASTM C494 CHEMICAL ADMIXTURES FOR CONCRETE

ASTM C531 STANDARD TEST METHOD FOR LINEAR SHRINKAGE AND COEFFICIENT OF THERMAL EXPANSION OF CHEMICAL-RESISTANT MORTARS, GROUTS, MONOLITHIC SURFACINGS, AND

ASTM C566 STANDARD TEST METHOD FOR TOTAL MOISTURE CONTENT OF AGGREGATE BY DRYING

ASTM C579 STANDARD TEST METHODS FOR COMPRESSIVE STRENGTH OF CHEMICAL-RESISTANT MORTARS, GROUTS, MONOLITHIC SURFACINGS, AND POLYMER CONCRETE

ASTM C595 STANDARD SPECIFICATION FOR BLENDED HYDRAULIC CEMENTS

ASTM C618 STANDARD SPECIFICATION FOR COAL FLY ASH AND RAW OR CALCINED NATURAL POZZOLAN FOR USE AS A MINERAL ADMIXTURE IN PORTLAND CEMENT CONCRETE

ASTM C796 STANDARD SPECIFICATION FOR FOAMING AGENTS FOR USE IN PRODUCING CELLULAR CONCRETE USING PREFORMED FOAM

ASTM C881 STANDARD SPECIFICATION FOR EPOXY-RESIN-BASE BONDING SYSTEMS FOR CONCRETE

ASTM C869 STANDARD SPECIFICATION FOR FOAMING AGENTS USED IN MAKING PREFORMED FOAM FOR CELLULAR CONCRETE

ASTM C989 STANDARD SPECIFICATION FOR SLAG CEMENT FOR USE IN CONCRETE AND MORTARS

ASTM C1017 CHEMICAL ADMIXTURES FOR USE INPRODUCING FLOWING CONCRETE

ASTM C1107 PACKAGED DRY, HYDRAULIC-CEMENT GROUT (NON-SHRINK)

ASTM C1157 PERFORMANCE SPECIFICATION FORHYDRAULIC CEMENT

ASTM C1202 STANDARD TEST METHOD FOR ELECTRICAL INDICATION OF CONCRETE'S ABILITY TO RESIST CHLORIDE ION PENETRATION

ASTM D25 STANDARD SPECIFICATION FOR ROUND TIMBER PILES

ASTM D512 STANDARD TEST METHODS FOR CHLORIDE ION IN WATER

ASTM D516 STANDARD TEST METHOD FOR SULFATE ION IN WATER

ASTM D638 STANDARD TEST METHOD FOR TENSILE PROPERTIES OF PLASTICS

ASTM D790 STANDARD TEST METHODS FOR FLEXURAL PROPERTIES OF UNREINFORCED AND REINFORCED PLASTICS AND ELECTRICAL INSULATING MATERIALS

ASTM D1179 STANDARD TEST METHODS FOR FLUORIDE ION IN WATER

ASTM D1339 METHODS OF TEST FOR SULFATE ION IN WATER

ASTM D2583 STANDARD TEST METHOD FOR INDENTATION HARDNESS OF RIGID PLASTICS BY MEANS OF A BARCOL IMPRESSOR

ASTM D3867 STANDARD TEST METHODS FOR NITRITE-NITRATE IN WATER

ASTM D4791 STANDARD TEST METHOD FOR FLAT OR ELONGATED PARTICLES IN COARSE AGGREGATE

ASTM E329 STANDARD SPECIFICATION FOR AGENCIES ENGAGED IN THE TESTING AND/OR INSPECTION OF MATERIALS USED IN CONSTRUCTION

4. CONCRETE REINFORCING STEEL INSTITUTE (CRSI)

CRSI 10MSP MANUAL OF STANDARD PRACTICE

5. U.S. ARMY CORPS OF ENGINEERS (USACE)

COE CRD-C39 TEST METHOD FOR COEFFICIENT OF LINEAR THERMAL EXPANSION OF CONCRETE

COE CRD-C61 TEST METHOD FOR DETERMINING THE RESISTANCE OF FRESHLY MIXED CONCRETE TO WASHING OUT IN WATER

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SP WJ-2 SURFACE PREPARATION AND CLEANING OF METALS BY WATER JETTING

7. AMERICAN WOOD PROTECTION ASSOCIATION (AWPA)

UC5A SALT OR BRACKISH WATER AND ADJACENT MUD ZONE (NORTHERN WATERS)

A. COMPLY WITH PERTINENT PROVISIONS OF THE PROJECT MASTER SPECIFICATION AND SUBMITTAL

B. CEMENTITIOUS GROUT (READY-MIX OR PRE-MIXED BAGGED GROUT):

DESCRIPTION OF PROPOSED ADMIXTURES INCLUDING ANTI-WASHOUT AND CORROSION **INHIBITORS**

SPACERS FOR PLACEMENT OF REINFORCING STEEL ANCHORING SYSTEM FOR SECURING REINFORCING DOWELS INTO EXISTING CONCRETE

EXTENSIONS OR ENCASEMENTS

QUICK CONNECTION ADAPTER FOR END OF PUMP HOSE AND PUMPING PORTS CEMENTITIOUS DRY PACK (REPAIR/PATCHING MATERIAL)

VI. CEMENTITIOUS REPAIR MORTAR

VII. MATERIAL TEST REPORTS FOR AGGREGATES FROM A QUALIFIED TESTING AGENCY, INCLUDING SERVICE RECORD DATA INDICATING ABSENCE OF DELETERIOUS EXPANSION OF CONCRETE DUE TO ALKALI AGGREGATE AND SUPPORT FROM FORMWORK.

DESIGN DATA

GROUT MIX PROPORTIONS: INDICATING STRENGTH, BRAND AND TYPE OF PORTLAND CEMENT, AMOUNTS OF ANY ADMIXTURES AND PROPORTIONS AND SIZE OF AGGREGATES

PUMPING PLAN: INDICATE EQUIPMENT AND METHODS THAT WILL BE USED TO PLACE CONCRETE WITHIN FORMS, INCLUDING MAXIMUM TIME BETWEEN MIXING AND PLACEMENT OF CONCRETE.

QUALITY ASSURANCE DOCUMENTS

RESUMES OR OTHER SUPPORTING DOCUMENTS OF INSTALLATION COMPANY AND PERSONNEL EXPERIENCE.

PROPOSED METHOD OF SEALING AND RESEALING OF GROUT HOSE AND PUMP PORTS

COLD AND/OR HOT WEATHER CONCRETING PROCEDURES NAME AND ADDRESS OF ALL TESTING COMPANIES

ALL CONCRETE TESTING REPORTS VI. ALL ON-SITE CONCRETE BATCHING REPORTS

4. CLOSEOUT SUBMITTALS SUBMIT AS-BUILT DRAWINGS SHOWING LOCATIONS AND DETAILS OF ALL REPAIRS, MODIFICATIONS TO DETAILS, ETC.

C. EPOXY GROUT

PRODUCT DATA

DESCRIPTION, PROPORTIONING, AND CATALOG CUTS OF PROPOSED EPOXY

MANUFACTURER'S INSTRUCTIONS FOR PROPOSED EPOXY GROUT

III. EPOXY PASTE FOR SEALING THE TOPS OF THE ENCASEMENTS AND THE FORMS

FORMWORK SPACERS QUICK CONNECTION ADAPTER FOR END OF PUMP HOSE AND PUMPING PORTS

QUALITY ASSURANCE DOCUMENTS

RESUMES OR OTHER SUPPORTING DOCUMENTS OF INSTALLATION COMPANY AND PERSONNEL EXPERIENCE.

PROPOSED METHOD OF SEALING AND RESEALING OF GROUT HOSE AND PUMP

COLD AND/OR HOT WEATHER CONCRETING PROCEDURES NAME AND ADDRESS OF ALL TESTING COMPANIES

ALL CONCRETE TESTING REPORTS

VI. ALL ON-SITE CONCRETE BATCHING REPORTS

28.4.4 QUALITY ASSURANCE

A. INSTALLER QUALIFICATIONS: A QUALIFIED INSTALLATION COMPANY SHALL HAVE A MINIMUM OF THREE (3) YEARS OF EXPERIENCE WITH PLACING UNDERWATER GROUT, EPOXY GROUT AND/OR CELLULAR CONCRETE PER MANUFACTURERS REQUIREMENTS AND FIFTEEN (15) SUCCESSFULLY COMPLETED

THE INSTALLATION COMPANY SHALL PROVIDE A PROJECT MANAGER OR SUPERINTENDENT WITH A MINIMUM OF THREE (3) YEARS OF EXPERIENCE WITH PLACING UNDERWATER GROUT, EPOXY GROUT AND/OR CELLULAR CONCRETE.

MANUFACTURER QUALIFICATIONS: A FIRM EXPERIENCED IN MANUFACTURING READY-MIXED CONCRETE PRODUCTS AND THAT COMPLIES WITH ASTM C 94/C 94M REQUIREMENTS FOR PRODUCTION FACILITIES AND EQUIPMENT.

1. MANUFACTURER CERTIFIED ACCORDING TO NRMCA'S "CERTIFICATION OF READY-MIXED CONCRETE PRODUCTION FACILITIES."

C. TESTING AGENCY QUALIFICATIONS: AN INDEPENDENT AGENCY, ACCEPTABLE TO AUTHORITIES HAVING JURISDICTION, QUALIFIED ACCORDING TO ASTM C 1077 AND ASTM E 329 FOR TESTING

1. PERSONNEL CONDUCTING FIELD TESTS SHALL BE QUALIFIED AS ACI CONCRETE FIELD-TESTING TECHNICIAN, GRADE 1, ACCORDING TO ACI CP-1 OR AN EQUIVALENT CERTIFICATION PROGRAM.

PERSONNEL PERFORMING LABORATORY TESTS SHALL BE ACI-CERTIFIED CONCRETE STRENGTH TESTING TECHNICIAN AND CONCRETE LABORATORY TESTING TECHNICIAN. GRADE I. TESTING AGENCY LABORATORY SUPERVISOR SHALL BE AN ACI-CERTIFIED CONCRETE LABORATORY

TECHNICIAN, GRADE II.

28.4.5 QUALITY CONTROL TESTING DURING CONSTRUCTION

A. UNACCEPTABLE GROUT PLACEMENT

THE ENGINEER OF RECORD (EOR) RESERVES THE RIGHT TO REJECT, AT CONTRACTOR'S EXPENSE, ANY PORTION OF THE WORK WHICH IS KNOWN TO CONTAIN DEFICIENT GROUT.

2. IT SHALL BE THE CONTRACTOR'S RESPONSIBILITY TO EVALUATE THE ACCEPTABILITY FOR PLACEMENT OF ALL GROUT CONTEMPLATED FOR USE ON THE PROJECT. FIELD TESTING INFORMATION SHALL BE PROMPTLY MADE AVAILABLE TO THE EOR. IN NO WAY SHALL THE DELIVERY OF OR THE FIELD INTERPRETATION OF THIS INFORMATION BY THE EOR BE CONSTRUED SO AS TO RELIEVE THE CONTRACTOR OF THE RESPONSIBILITY OF DETERMINING THE ACCEPTABILITY OF THE GROUT FOR PLACEMENT.

28.4.6 DELIVERY, STORAGE, AND HANDLING

PREMIXED AND BAGGED GROUT: DELIVER, STORE, AND HANDLE PREMIXED AND BAGGED GROUT TO PREVENT BREAKAGE, CONTACT WITH MOISTURE AND DAMAGE.

CONTAINERS, BAGS, TOTES, ETC. OF COMPONENTS OF ANY SYSTEM SHALL BE STORED PER PRODUCT DATA SHEET REQUIREMENTS AND PROTECTED FROM EXPOSURE TO ENVIRONMENTAL CONDITIONS, DAMAGE AND SPOILAGE.

27.4.7 FIELD CONDITIONS

COLD-WEATHER PLACEMENT: COMPLY WITH ACI 306.1 AND AS FOLLOWS. PROTECT GROUT WORK FROM PHYSICAL DAMAGE OR REDUCED STRENGTH THAT COULD BE CAUSED BY FROST, FREEZING

1. WHEN AVERAGE HIGH AND LOW TEMPERATURE IS EXPECTED TO FALL BELOW 40 DEG F (4.4 DEG C) FOR THREE SUCCESSIVE DAYS. MAINTAIN DELIVERED CONCRETE MIXTURE TEMPERATURE WITHIN THE TEMPERATURE RANGE REQUIRED BY ACI 301.

2. DO NOT USE FROZEN MATERIALS OR MATERIALS CONTAINING ICE OR SNOW, ALL FROST AND ICE SHALL BE REMOVED FROM FORMWORK OR ANY AREA THAT COULD COME INTO CONTACT WITH FRESH GROUT DURING PLACEMENT.

3. DO NOT USE CALCIUM CHLORIDE, SALT, OR OTHER MATERIALS CONTAINING ANTIFREEZE AGENTS OR CHEMICAL ACCELERATORS UNLESS OTHERWISE SPECIFIED AND APPROVED IN

HOT-WEATHER PLACEMENT: COMPLY WITH ACI 301 AND ACI 305.1, AND AS FOLLOWS:

MAINTAIN CONCRETE TEMPERATURE BELOW 90 DEG F (32 DEG C) AT TIME OF PLACEMENT CHILLED MIXING WATER OR CHOPPED ICE MAY BE USED TO CONTROL TEMPERATURE, PROVIDED WATER EQUIVALENT OF ICE IS CALCULATED TO TOTAL AMOUNT OF MIXING WATER. USING LIQUID NITROGEN TO COOL CONCRETE IS CONTRACTOR'S OPTION.

28.4.8 CEMENTITIOUS GROUT – UNDERWATER, FLOWABLE, NON-SHRINK

A. READY MIX GROUT OR PRE-SACKED (PREMIXED) GROUT

1. ASTM C150, TYPE I OR TYPE II PORTLAND CEMENT

WATER SHALL COMPLY WITH THE REQUIREMENTS OF ASTM C94 AND THE CHLORIDE AND SULFATE LIMITS IN ACCORDANCE WITH ASTM D512 AND ASTM D516. MIXING WATER SHALL NOT CONTAIN MORE THAN 500 PARTS PER MILLION OF CHLORIDES AS CL AND NOT MORE THAN 100 PARTS PER MILLION OF SULFATES AS SO4. WATER SHALL BE FREE FROM INJURIOUS AMOUNTS OF OILS, ACIDS, ALKALIS, SALTS, AND ORGANIC MATERIALS. WHERE WATER FROM REPROCESSED CONCRETE IS PROPOSED FOR USE IN THE WORK, SUBMIT RESULTS OF TESTS TO VERIFY THAT THE TREATMENT HAS NEGATED ADVERSE EFFECTS OF DELETERIOUS MATERIALS.

COARSE AGGREGATE SHALL BE ASTM C33 #8 (MAX 3/8 IN. AGGREGATE). FINE AGGREGATE SHALL BE IN COMPLIANCE WITH ASTM C33. PROVIDE AGGREGATES FOR EXPOSED CONCRETE FROM ONE SOURCE, ASTM C227. DO NOT PROVIDE AGGREGATES THAT REACT DELETERIOUSLY WITH ALKALIS IN CEMENT. REFER TO APPENDIX, PARAGRAPH ENTITLED "TEST METHOD C227" OF ASTM C33 FOR EXPANSION LIMITS. PROVIDE AGGREGATE CONTAINING NO DELETERIOUS MATERIAL PROPERTIES AS IDENTIFIED BY ASTM C295.

4. THE GROUT SHALL MEET THE US ARMY CORPS OF ENGINEERS CRD-C621 (ASTM-C1107) S PECIFICATIONS FOR PLASTIC/FLOWABLE CONDITIONS.

5. GROUT CHARACTERISTICS

"WASH-OUT" RESISTANT THIXOTROPIC CONSISTENCY FOR DEPENDABLE UNDERWATER

HIGH EARLY AND ULTIMATE STRENGTH FOR FAST REPAIR AND TURN AROUND WITHOUT

REPAIRS (DISPLACES WATER) FREE-FLOWING AND/OR PUMPABLE CONSISTENCY FOR EACH APPLICATION

CHLORIDES POSITIVE EXPANSION FOR MAXIMUM DURABILITY AND ADHESION 6. MINIMUM PROPERTIES OF THE GROUT PER THE TABLE BELOW:

Grout Properties						
Property	Standard	Value				
Flowability CRD C-227, %		124-145				
Flexural Strength, psi (Flowable)	ASTM C190	1,200				
Tensile Strength, psi (Plastic)	ASTM C190	550				
Compressive Strength, psi	ASTM C190	5,000				
Initial Set Time (flowable), hr	ASTM C191	3				
Final Set Time (flowable), hr	ASTM C191	5				
Entrained Air, %	ASTM C260	7-May				
Maximum Aggregate Size, in	ASTM C33	8-Mar				

ADMIXTURES CAUSING ACCELERATED SETTING OF CONCRETE ARE NOT PERMITTED. WHERE NOT SHOWN OR SPECIFIED, ADMIXTURES MAY ONLY BE USED UPON SPECIFIC PRIOR WRITTEN APPROVAL BY THE ENGINEER OF RECORD. ADMIXTURES USED SHALL CONFORM TO ASTM C494.

GROUT SHALL BE PROPORTIONED, PACKAGED, PRECISION CEMENT-BASED GROUT REQUIRING ONLY THE ADDITION OF POTABLE WATER. MEASUREMENT OF GROUT VOLUME SHALL BE AFTER ADDITIONAL OF WATER PER MANUFACTURER'S INSTRUCTIONS.

THE NON-SHRINK GROUT SHALL NOT CONTAIN METALLIC AGGREGATE, EXPANSIVE CEMENT, OR GAS GENERATING ADDITIVES SUCH AS ALUMINUM POWDER. THE GROUT SHALL CONTAIN AN AIR RELEASE AGGREGATE TO GENERATE POSITIVE EXPANSION.

28.4.9 EPOXY GROUT

A. EPOXY GROUT

THE EPOXY GROUT SHALL BE A THREE-COMPONENT 100% SOLIDS EPOXY GROUT SPECIFICALLY DESIGNED FOR UNDERWATER CONCRETE APPLICATIONS.

2. THE EPOXY GROUT RESIN MUST HAVE A MIXED VISCOSITY OF 100-500 CPS AT 77°F TO ENSURE EASY FLOWABILITY.

3. EPOXY GROUT WILL REQUIRE APPROPRIATE PROPERTIES FOR PLACEMENT BY PORTS AND/OR TREMIES.

4. MINIMUM PROPERTIES OF THE GROUT PER THE TABLE BELOW:

Epoxy Grout Properties					
Property	Standard	Value			
Viscosity @ T=77° F, cps	ASTM D-1290	100-500			
Tensile Strength, psi	ASTM D-638	2,500			
Compressive Strength, psi	ASTM D-695	11,000			
Gel Time, min (200g mass)		120			
Tensile Bond Strength, psi	ASTM C-1583	>250			
Final Set Time (flowable), hr	ASTM C-191	5			

28.4.10 GENERAL

EXECUTION SHALL BE IN ACCORDANCE WITH APPLICABLE PORTIONS OF THE REFERENCED CODES AND STANDARDS.

PROVIDE SAFETY, DEMOLITION, AND PROTECTION OF ADJACENT AREAS. PERSONNEL SHALL WEAR EAR, EYE AND HEAD PROTECTION AS REQUIRED.

INSTALL ALL PRODUCTS FURNISHED IN STRICT ACCORDANCE WITH THE PRODUCT MANUFACTURER'S RECOMMENDATIONS FOR OPTIMUM RESULTS.

28.4.11 STORAGE AND HANDLING

ALL GROUT COMPONENTS SHALL BE STORED IN A DRY PLACE AWAY FROM DIRECT SUNLIGHT, FLAME, OR OTHER HAZARDS AND WITHIN THE TEMPERATURE RANGES SPECIFIED BY THE MANUFACTURER.

B. ALL EPOXY GROUT COMPONENTS SHALL BE AT THE MANUFACTURERS RECOMMENDED TEMPERATURE PRIOR TO UTILIZING FOR PRODUCTION.

CONTRACTOR SHALL FOLLOW ALL MATERIAL SAFETY DATA SHEET (MSDS) WARNINGS AND INSTRUCTIONS. ALL MATERIALS SHALL BE CLEARLY LABELED AND PROPERLY SEALED WHEN THEY ARRIVE ON SITE. ENSURE THAT ALL MATERIALS HAVE NOT

28.4.12 CAST-IN-PLACE GROUT AND EPOXY GROUT

REACHED THEIR SHELF LIFE PRIOR TO USE.

SURFACES UPON WHICH GROUT IS TO BE PLACED SHALL BE CLEAN, DAMP, AND FREE FROM: VISIBLE ORGANIC MATTER, CONCRETE DEMOLITION DEBRIS, DUST, OIL, FROST, ICE, AND OTHER BOND INHIBITING MATERIALS.

DISCHARGE OF CONCRETE SHALL BE COMPLETED WITHIN 1.5 HOURS AFTER WATER IS FIRST INTRODUCED INTO MIX.

CONCRETE STRENGTH AND MIX DESIGN CONFIRMATION: PRIOR TO CONCRETE PLACEMENT, CHECK TRANSIT MIX DELIVERY SLIP TO CONFIRM 28-DAY CONCRETE STRENGTH AND MIX DESIGN AND OTHER INFORMATION.

DO NOT DROP GROUT FROM HEIGHTS EXCEEDING TWO (2) FEET WITHOUT THE USE

OF TREMIES FOR MIX DESIGNS CONTAINING AGGREGATE AND FOUR (4) FEET FOR

GROUT MIX DESIGNS WITH SAND AGGREGATE. INJECTION PORTS MAY BE REQUIRED.

REFERENCE CONTRACT DOCUMENTS FOR MORE INFORMATION.

28.4.13 CURING NEW GROUT

A. PROTECT ALL NEW GROUT AGAINST INJURY FROM THE ELEMENTS AND CONSTRUCTION OPERATIONS.

MAINTAIN SURFACE OF GROUT AT 50 DEGREES FAHRENHEIT OR MORE FOR AT LEAST 48-HOURS. DO NOT ALLOW NEW GROUT TO FREEZE.

28.4.14 FIELD QUALITY ASSURANCE/CONTROL

A. THE WORK TO BE PROVIDED IN ACCORDANCE WITH THIS SECTION OF THE SPECIFICATION SHALL BE SUBJECT TO INSPECTION BY OWNER AT ANY TIME(S) DURING THE PROGRESS OF THE WORK. CONTRACTOR SHALL PROVIDE ACCESS AND ANY LABOR, MATERIALS, TOOLS, AND EQUIPMENT REQUIRED BY OWNER TO COMPLETE INSPECTION OF THE WORK AS SPECIFIED HEREIN.

COMPLETED INSTALLATIONS SHALL BE VISUALLY INSPECTED TO CONFIRM THE INTEGRITY OF THE LAMINATE ENCASEMENT, FIBER REINFORCED POLYMER (FRP) AND FINISHED SURFACES. ANY DEFICIENCIES SHALL BE CORRECTED AT THE CONTRACTOR'S EXPENSE. THE CONTRACTOR SHALL PROPOSE A REPAIR METHOD AND SUBMIT IT TO THE ENGINEER FOR APPROVAL PRIOR TO IMPLEMENTING SAID

ACCEPTANCE OF STRUCTURE SHALL BE CONTINGENT ON THE WORK MEETING ALL OF THE REQUIREMENTS OF THE CONTRACT DOCUMENTS AS INDICATED BY THE RESULTS OF ALL TESTING, INSPECTION, AND OTHER QUALITY ASSURANCE PROCEDURES REQUIRED BY OWNER.

SPECIAL INSPECTIONS: OWNER MAY WISH TO ENGAGE A SPECIAL INSPECTOR AND QUALIFIED TESTING AND INSPECTING AGENCY TO PERFORM FIELD TESTS AND INSPECTIONS AND PREPARE TEST REPORTS.

ITDD PUMP STATIONS 1 & 2 REPAIRS AND REHABILITATION

CITY OF WESTON, FLORIDA

CITY OF WESTON 17200 Royal Palm Blvd Weston, FL 33326

PROJECT MANAGER:

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No. 74043 STATE OF CORIDA

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GENERAL NOTES

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SHEET 3 OF 14

SHEET TITLE

- E. TESTING AGENCY: ENGAGE A QUALIFIED TESTING AND INSPECTING AGENCY TO PERFORM TESTS AND INSPECTIONS AND TO SUBMIT REPORTS.
- F. INSPECTIONS:
 - 1. VERIFICATION OF USE OF REQUIRED MIX DESIGN.
 - CONCRETE PLACEMENT, INCLUDING CONVEYING AND DEPOSITING.
 CURING PROCEDURES AND MAINTENANCE OF CURING TEMPERATURE.
- G. TESTING

TESTING:

- CEMENTITIOUS GROUT FOR EACH MIX DESIGN AND/OR EACH MIX BATCH PROVIDED, ACCORDING TO ASTM C39.
 - A. TESTING FREQUENCY: OBTAIN THREE OR MORE COMPOSITE SAMPLES FOR EACH DAY'S POUR OF EACH GROUT MIXTURE. SAMPLES PER ASTM C39 AND SHALL BE FOUR INCHES BY EIGHT INCH (4X8) CYLINDERS.
 - B. GROUT TEMPERATURE: ASTM C1064; ONE TEST HOURLY WHEN AIR TEMPERATURE IS 40 DEG F (4.4 DEG C) AND BELOW OR 80 DEG F (27 DEG C) AND ABOVE, AND ONE TEST FOR EACH COMPOSITE SAMPLE.
- 2. EPOXY GROUT FOR EACH MIX DESIGN AND/OR EACH MIX BATCH PROVIDED, ACCORDING TO ASTM C579.
 - A. TESTING FREQUENCY: OBTAIN THREE OR MORE COMPOSITE SAMPLES FOR EACH DAY'S POUR OF EACH EPOXY GROUT MIXTURE. SAMPLES PER ASTM C579 AND SHALL BE TWO INCH BY TWO INCH (2X2) CUBES.
 - B. GROUT TEMPERATURE: ASTM C1064; ONE TEST HOURLY WHEN AIR TEMPERATURE IS 40 DEG F (4.4 DEG C) AND BELOW OR 80 DEG F (27 DEG C) AND ABOVE, AND ONE TEST FOR EACH COMPOSITE SAMPLE.
- H. STRENGTH OF EACH CONCRETE MIXTURE WILL BE SATISFACTORY IF THE AVERAGE OF ANY THREE-CONSECUTIVE COMPRESSIVE-STRENGTH TESTS EQUALS OR EXCEEDS THE SPECIFIED COMPRESSIVE STRENGTH AND NO COMPRESSIVE-STRENGTH TEST VALUE FALLS BELOW THE SPECIFIED COMPRESSIVE STRENGTH BY MORE THAN 500 PSI (3.4 MPA).
- I. TEST RESULTS SHALL BE REPORTED IN WRITING TO THE ENGINEER OF RECORD, CONCRETE MANUFACTURER, AND CONTRACTOR WITHIN 48 HOURS OF TESTING. REPORTS OF COMPRESSIVE-STRENGTH TESTS SHALL CONTAIN PROJECT IDENTIFICATION NAME AND NUMBER, DATE OF CONCRETE PLACEMENT, NAME OF CONCRETE TESTING AND INSPECTING AGENCY, LOCATION OF CONCRETE BATCH IN WORK, DESIGN COMPRESSIVE STRENGTH AT 28 DAYS, CONCRETE MIXTURE PROPORTIONS AND MATERIALS, COMPRESSIVE BREAKING STRENGTH, AND TYPE OF BREAK FOR BOTH 7- AND 28-DAY TESTS.
- J. CORRECT DEFICIENCIES IN THE WORK THAT TEST REPORTS AND INSPECTIONS INDICATE DO NOT COMPLY WITH THE CONTRACT DOCUMENTS.

29. EXECUTION

29.1. CONTRACTOR SHALL ACCESS SITE VIA GATED ENTRANCE AT ORANGE ROAD AND WESTON ROAD FOR STATION #1 AND ORANGE ROAD AND BONAVENTURE BLVD FOR STATION #2 UNLESS OTHERWISE APPROVED BY CITY AND ENGINEER

ITDD PUMP STATIONS
1 & 2 REPAIRS AND
REHABILITATION

CITY OF WESTON, FLORIDA

CLIEN

CITY OF WESTON 17200 Royal Palm Blvd Weston, FL 33326

PROJECT MANAGER:

EAC CONSULTING, INC. 5100 NW 33rd Avenue - Suite 243

Fort Lauderdale, FL 33309

ENGINEER:
CUMMINS CEDERBERG

COASTAL & MARINE ENGINEERING
7550 RED ROAD, SUITE 217
SOUTH MIAMI, FLORIDA 33143
TEL: +1 305 741-6155 FAX: +1 305-974-1969
WWW.CUMMINSCEDERBERG.COM
COA # 29062

SEAL:

No. 74043

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STATE OF

CC PROJECT NO: 95600
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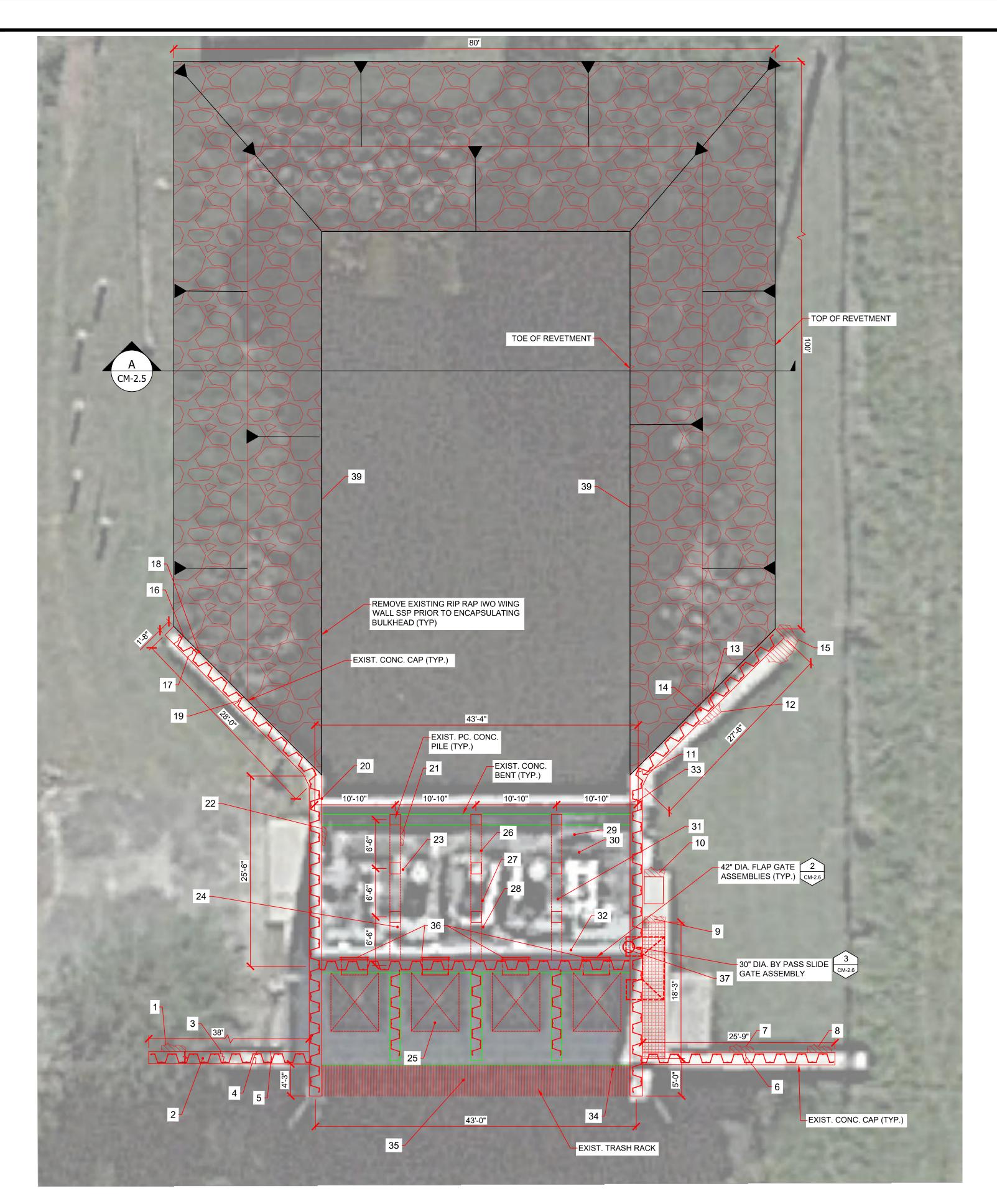
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SCALE AS SHOWN

SHEET TITLE

GENERAL NOTES

SHEET 4 OF 14

CM-1.3



	PROPOSED REPAIR	QUANTIT TABLE	
#	DAMAGE	PROPOSED REPAIR	QUANTITY
1	SOIL LOSS / SUBSIDENCE 16" Ø X 12" DEEP	GROUT INJECTION	0.18 CY
2	8" Ø SPALL TOP FACE OF CONC. CAP	CONC. SPALL REPAIR	0.34 SF
3	HAIRLINE CRACK TOP FACE OF CONC. CAP	EPOXY INJECTION	1.7 FT
4	HAIRLINE CRACK TOP FACE OF CONC. CAP	EPOXY INJECTION	1.7 FT
5	HAIRLINE CRACK TOP FACE OF CONC. CAP	EPOXY INJECTION	1.7 FT
6	HAIRLINE CRACK TOP FACE OF CONC. CAP	EPOXY INJECTION	1.7 FT
7	SOIL LOSS / SUBSIDENCE 20" Ø X 20" DEEP	GROUT INJECTION	0.30 CY
8	SOIL LOSS / SUBSIDENCE 20" Ø X 20" DEEP	GROUT INJECTION	0.30 CY
9	SOIL LOSS / SUBSIDENCE 17" Ø X 4" DEEP	GROUT INJECTION	0.10 CY
10	SOIL LOSS / SUBSIDENCE 16" Ø X 12" DEEP	GROUT INJECTION	0.10 CY
11	HAIRLINE CRACK TOP FACE OF CONC. CAP	EPOXY INJECTION	1.7 FT
12	SOIL LOSS / SUBSIDENCE 36" Ø X 7" DEEP	GROUT INJECTION	0.33 CY
13	HAIRLINE CRACK TOP FACE OF CONC. CAP	EPOXY INJECTION	1.7 FT
14	6' LONG X 16" WIDE AREA SPALL VERTICAL FACE OF CONC. CAP	CONC. SPALL REPAIR	1.5 SF
15	SOIL LOSS / SUBSIDENCE 7' Ø X 17" DEEP	GROUT INJECTION	0.10 CY
16	HAIRLINE CRACK VERTICAL FACE OF CONC. CAP	EPOXY INJECTION	1.3 FT
17	HAIRLINE CRACK VERTICAL FACE OF CONC. CAP	EPOXY INJECTION	1.3 FT
18	4" Ø SPALL TOP FACE OF CONC. CAP	CONC. SPALL REPAIR	0.20 SF
19	2mm WIDE CRACK VERTICAL TOP OF FACE CONC. CAP	EPOXY INJECTION	3.0 FT
20	12' LONG X 6" WIDE HONEYCOMB WITH CORRODED REBAR VERTICAL FACE CONC. CAP	CONC. SPALL REPAIR	0.5 SF
21	12" LONG X 3" WIDE SPALL VERTICAL BOTTOM OF FACE CONC. BENT	CONC. SPALL REPAIR	0.5 SF
22	5" LONG X 3" WIDE SPALL VERTICAL BOTTOM OF FACE CONC. CAP	CONC. SPALL REPAIR	0.20 SF
23	20" LONG X 3" HONEYCOMB VERTICAL FACE CONC. BENT	CONC. SPALL REPAIR	0.83 SF
24	8'-2" LONG X 24" WIDE SPALL WITH CORRODED REBAR BOTTOM/ VERTICAL FACES CONC. BENT	CONC. SPALL REPAIR	16.4 SF
 25	6" LONG X 2" WIDE AREA SPALL BOTTOM FACE CONC.	CONC. SPALL REPAIR	0.25 SF
26	BENT 9" LONG X 3" WIDE AREA SPALL BOTTOM FACE OF CONC.	CONC. SPALL REPAIR	0.25 SF
27	BENT 9" LONG X 3" WIDE AREA SPALL BOTTOM FACE OF CONC.	CONC. SPALL REPAIR	0.25 SF
28	BENT (2) 3" Ø SPALLS BOTTOM FACE OF CONC. BENT	CONC. SPALL REPAIR	0.40 SF
29	12" Ø SPALL BOTT FACE CONC. SLAP @ PIPE	CLEAN & EPOXY PIPE / CONC. SPALL REPAIR	0.79 SF
 30	PENETRATIONS 8" Ø SPALL BOTTOM FACE OF CONC. CAP	CONC. SPALL REPAIR	0.79 SI 0.35 SF
30 31	10' LONG X 4" WIDE AREA SPALL BOTTOM FACE OF CONC.	CONC. SPALL REPAIR	5.0 SF
31 32	BENT 18" Ø SPALL @ ABANDON PIPE PENETRATION FACE CONC.	CONC. SPALL REPAIR CONC. SPALL REPAIR	1.8 SF
33	SLAB HAIRLINE CRACK BOTTOM FACE OF CONC. CAP	EPOXY INJECTION	1.0 SF
34	4' LONG X 6" WIDE AREA OF CORRODED GALV. STEEL		
	TRASH RACK BEAM (TOP BEAM)	REPAIR TRASH RACK ASSEMBLY REPLACE TRASH RACK BLADES W/ COMPOSITE	(1) LS
35	MISSING / ROTTED TRASH RACK TIMBERS	OR POLYMER MATERIAL	(1) LS
36	SEVERELY CORRODED 42" DIA. FLAP GATE ASSEMBLIES SEVERELY CORRODED 30" DIA. SLIDE GATE ASSEMBLY &	REPLACE FLAP GATE ASSEMBLIES	(4) LS
37	SEVERELY CORRODED 30" DIA. SLIDE GATE ASSEMBLY & STEM	REPLACE SLIDE GATE ASSEMBLY & STEM	(1) LS
38	SEVERELY CORRODED SSP BULKHEADS	ENCAPSULATE SSP BULKHEADS	350 LF
39	REPLACE BASIN PERIMETER RIP RAP REVETMENT	REPLACE RIP RAP	280 LF

PROPOSED REPAIR QUANTITY TABLE

CONCRETE REPAIRS DETAILED ON THIS SHEET

SHALL BE PERFORMED PER SHEET CM-2.4.

PUMP STATION #1 EXISTING CONDITIONS PLAN SCALE: 22X34 1': 8" 11X17 1': 16"



ITDD PUMP STATIONS 1 & 2 REPAIRS AND REHABILITATION

CITY OF WESTON, FLORIDA

CITY OF WESTON 17200 Royal Palm Blvd Weston, FL 33326

PROJECT MANAGER:

EAC CONSULTING, INC. 5100 NW 33rd Avenue - Suite 243 Fort Lauderdale, FL 33309

ENGINEER: CUMMINS CEDERBERG COASTAL & MARINE ENGINEERING

7550 RED ROAD, SUITE 217 SOUTH MIAMI, FLORIDA 33143 TEL: +1 305 741-6155 FAX: +1 305-974-1969 WWW.CUMMINSCEDERBERG.COM COA # 29062

No. 74043

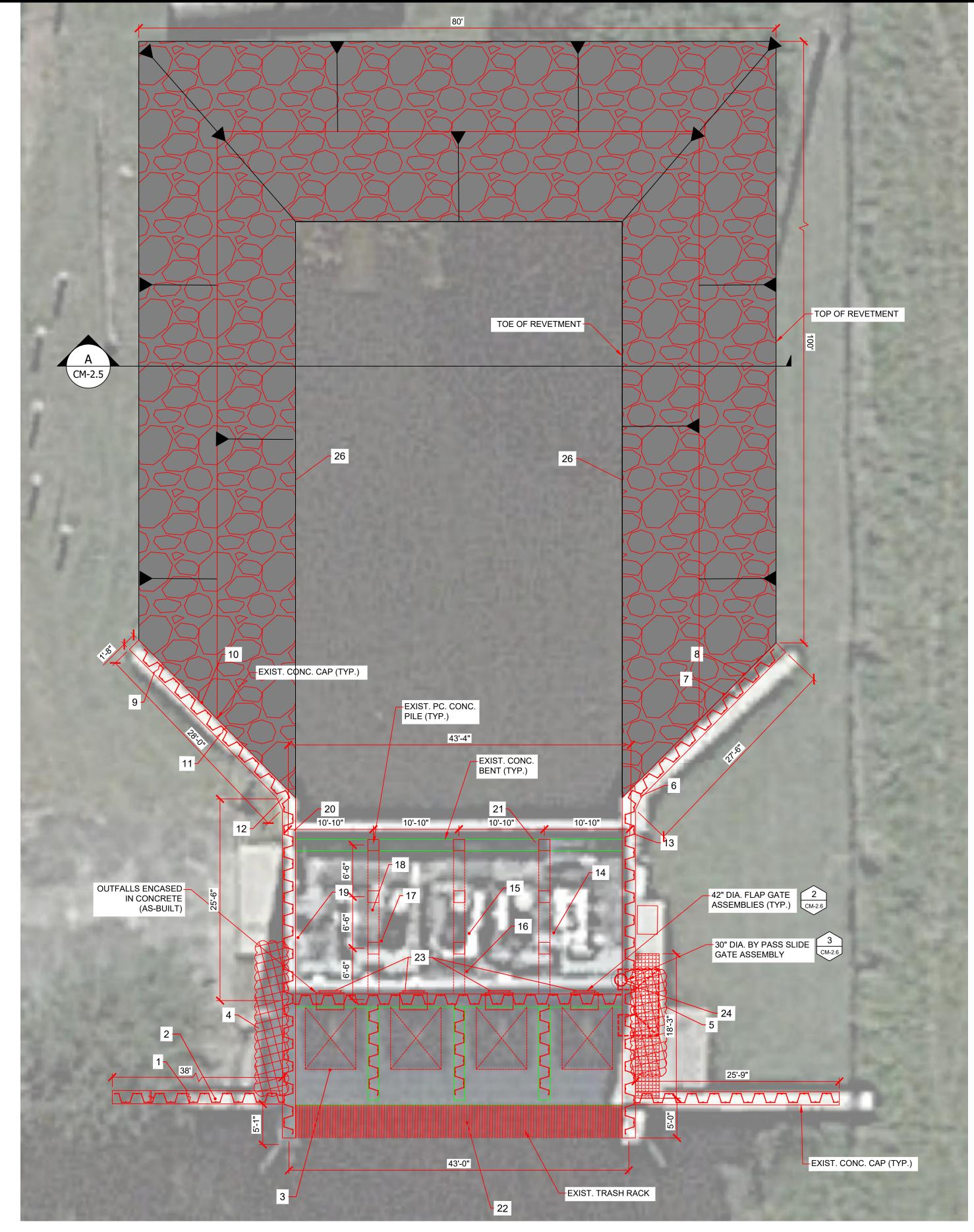
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AS SHOWN SHEET TITLE **EXISTING CONDITIONS** AND REPAIR KEY: PUMP

STATION #1

SHEET 5 OF 14

CM-1.4



PUMP STATION #2 EXISTING CONDITIONS PLAN SCALE: 22X34 1': 5" 11X17 1': 10"



	PROPOSED REPAIR QUAI	ITDD PUMP STATIO		
#	DAMAGE	PROPOSED REPAIR	QUANTITY	
1	HAIRLINE CRACK TOP FACE OF CONC. CAP	EPOXY INJECTION	1.7 FT	1 & 2 REPAIRS AND
2	3" Ø SPALL TOP FACE/VERTICAL OF CONC. CAP	CONC. SPALL REPAIR	0.20 SF	REHABILITATION
3	4" Ø SPALL TOP FACE/VERTICAL OF CONC. CAP	CONC. SPALL REPAIR	0.20 SF	CITY OF WESTON, FLORIDA
4	18'-3" X 5' UNDERMINED CONC. SLAB	GROUT INJECTION	4.0 CY	
5	18'-3" X 5' UNDERMINED CONC. SLAB	GROUT INJECTION	4.0 CY	CITY OF WESTON
6	HAIRLINE CRACK TOP & VERTICAL FACE OF CONC. CAP	EPOXY INJECTION	3.3 FT	17200 Royal Palm Blvd Weston, FL 33326
7	4" Ø SPALL BOTTOM & VERTICAL OF CONC. CAP	CONC. SPALL REPAIR	0.20 SF	PROJECT MANAGER:
8	4" Ø SPALL BOTTOM & VERTICAL OF CONC. CAP	CONC. SPALL REPAIR	0.20 SF	EAC CONSULTING, INC.
9	HAIRLINE CRACK TOP FACE OF CONC. CAP	EPOXY INJECTION	1.7 SF	5100 NW 33rd Avenue - Suite 243 Fort Lauderdale, FL 33309
10	4" Ø SPALL BOTTOM & VERTICAL OF CONC. CAP	CONC. SPALL REPAIR	0.30 SF	ENGINEER:
11	HAIRLINE CRACK TOP FACE OF CONC. CAP	EPOXY INJECTION	1.7 SF	CUMMINS CEDERBER COASTAL & MARINE ENGINEERING
12	HAIRLINE CRACK TOP FACE OF CONC. CAP	EPOXY INJECTION	1.7 SF	7550 RED ROAD, SUITE 217 SOUTH MIAMI, FLORIDA 33143
13	2mm WIDE CRACK BOTTOM FACE CONC. CAP	EPOXY INJECTION	1.5 SF	TEL: +1 305 741-6155 FAX: +1 305-974- WWW.CUMMINSCEDERBERG.COM
14	SPALLS @ (4) ABANDONED PENETRATORS THRU SLAB 10" Ø	CONC. SPALL REPAIR	0.8 SF	COA # 29062
15	SPALLS @ (4) ABANDONED PENETRATORS THRU SLAB 10" Ø	CONC. SPALL REPAIR	0.8 SF	
16	24" Ø SPALL BOTTOM FACE CONC. CAP	CONC. SPALL REPAIR	3.2 SF	
17	SPALLS @ (4) ABANDONED PENETRATORS THRU SLAB 10" Ø	CONC. SPALL REPAIR	0.8 SF	
18	(6) 3" Ø SPALLS BOTTOM FACE OF CONC. BENT	CONC. SPALL REPAIR	7.1 SF	
19	SPALLS @ (4) ABANDONED PENETRATORS THRU SLAB 10" Ø	CONC. SPALL REPAIR	0.8 SF	
20	2mm WIDE CRACK BOTTOM FACE CONC. CAP	EPOXY INJECTION	1.7 SF	
21	CRACK VERT. FACE CONC. BENT	EPOXY INJECTION	1.7 SF	
22	MISSING / ROTTED TRASH RACK TIMBERS	REPLACE TRASH RACK BLADES W/ COMPOSITE OR POLYMER MATERIAL	(1) LS	
23	SEVERELY CORRODED 42" DIA. FLAP GATE ASSEMBLIES	REPLACE FLAP GATE ASSEMBLIES	(4) LS	
24	SEVERELY CORRODED 30" DIA. SLIDE GATE ASSEMBLY & STEM	REPLACE SLIDE GATE ASSEMBLY & STEM	(1) LS	
25	SEVERELY CORRODED SSP BULKHEADS	ENCAPSULATE SSP BULKHEADS	230 LF	
26	REPLACE BASIN PERIMETER RIP RAP REVETMENT	REPLACE RIP RAP	280 LF	
			L	」 ▮

CONCRETE REPAIRS DETAILED ON THIS SHEET SHALL BE PERFORMED PER SHEET CM-2.4.

ITDD PUMP STATIONS 1 & 2 REPAIRS AND

ENGINEER: CUMMINS CEDERBERG COASTAL & MARINE ENGINEERING

7550 RED ROAD, SUITE 217 SOUTH MIAMI, FLORIDA 33143 TEL: +1 305 741-6155 FAX: +1 305-974-1969 WWW.CUMMINSCEDERBERG.COM COA # 29062

No. 74043

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EXISTING CONDITIONS AND REPAIR KEY: PUMP STATION #2

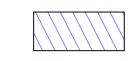
SHEET 6 OF 14

CM-1.5

PUMP STATION #1 BULKHEAD ENCAPSULATION PLAN

SCALE: 22X34 1': 5"

11X17 1':10"



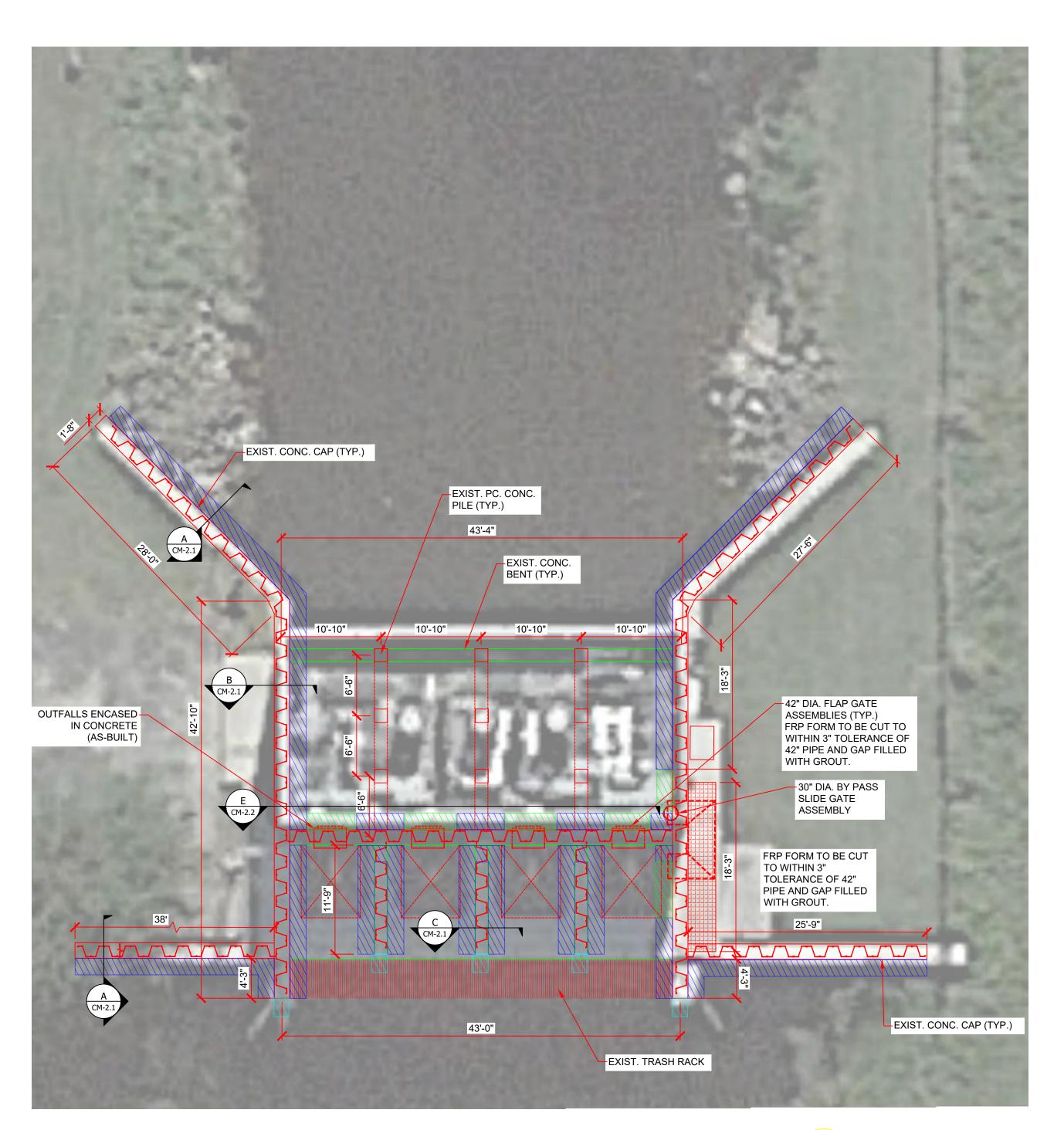
ENCAPSULATE EXPOSED LENGTH OF STEEL SHEET PILES APPROX. 350' LF. CONTRACTOR SHALL VERIFY LENGTH AND DEPTH TO BE ENCAPSULATED



ENCAPSULATE EXPOSED STEEL SHEET PILES BENEATH CONCRETE ENCASED OUTFALL PIPES APPROX. 46 LF. CONTRACTOR SHALL VERIFY LENGTH AND DEPTH TO BE ENCAPSULATED.



INSTALL FRP CLOSURE ANGLE BY MANUFACTURER. SET IN PLACE WITH EPOXY, FASTEN TO THE SPIRE PANELS, AND SEAL JOINTS WITH EPOXY PER MANUFACTURER RECOMMENDATIONS.



PUMP STATION #2 BULKHEAD ENCAPSULATION PLAN

SCALE: 22X34 1':5" 11X17 1':10"

LEGEND:

ENCAPSULATE EXPOSED LENGTH OF STEEL SHEET PILES

APPROX. 230 LF. CONTRACTOR SHALL VERIFY LENGTH AND DEPTH TO BE ENCAPSULATED ENCAPSULATE EXPOSED STEEL SHEET PILES BENEATH CONCRETE

ENCASED OUTFALL PIPES APPROX. 46 LF. CONTRACTOR SHALL VERIFY LENGTH AND DEPTH TO BE ENCAPSULATED.

INSTALL FRP CLOSURE ANGLE BY MANUFACTURER. SET IN PLACE WITH EPOXY, FASTEN TO THE SPIRE PANELS, AND SEAL JOINTS WITH EPOXY PER MANUFACTURER RECOMMENDATIONS.

ITDD PUMP STATIONS 1 & 2 REPAIRS AND REHABILITATION

CITY OF WESTON, FLORIDA

CITY OF WESTON 17200 Royal Palm Blvd Weston, FL 33326

PROJECT MANAGER:

EAC CONSULTING, INC. 5100 NW 33rd Avenue - Suite 243

Fort Lauderdale, FL 33309

WWW.CUMMINSCEDERBERG.COM

COA # 29062

ENGINEER: **CUMMINS CEDERBERG**

COASTAL & MARINE ENGINEERING 7550 RED ROAD, SUITE 217 SOUTH MIAMI, FLORIDA 33143 TEL: +1 305 741-6155 FAX: +1 305-974-1969

STATE OF

CC PROJECT NO: 95600

DRAWN CHECKED SCALE AS SHOWN

SHEET TITLE

PUMP STATIONS #1 & #2 BULKHEAD **ENCAPSULATION PLANS**

SHEET 7 OF 14

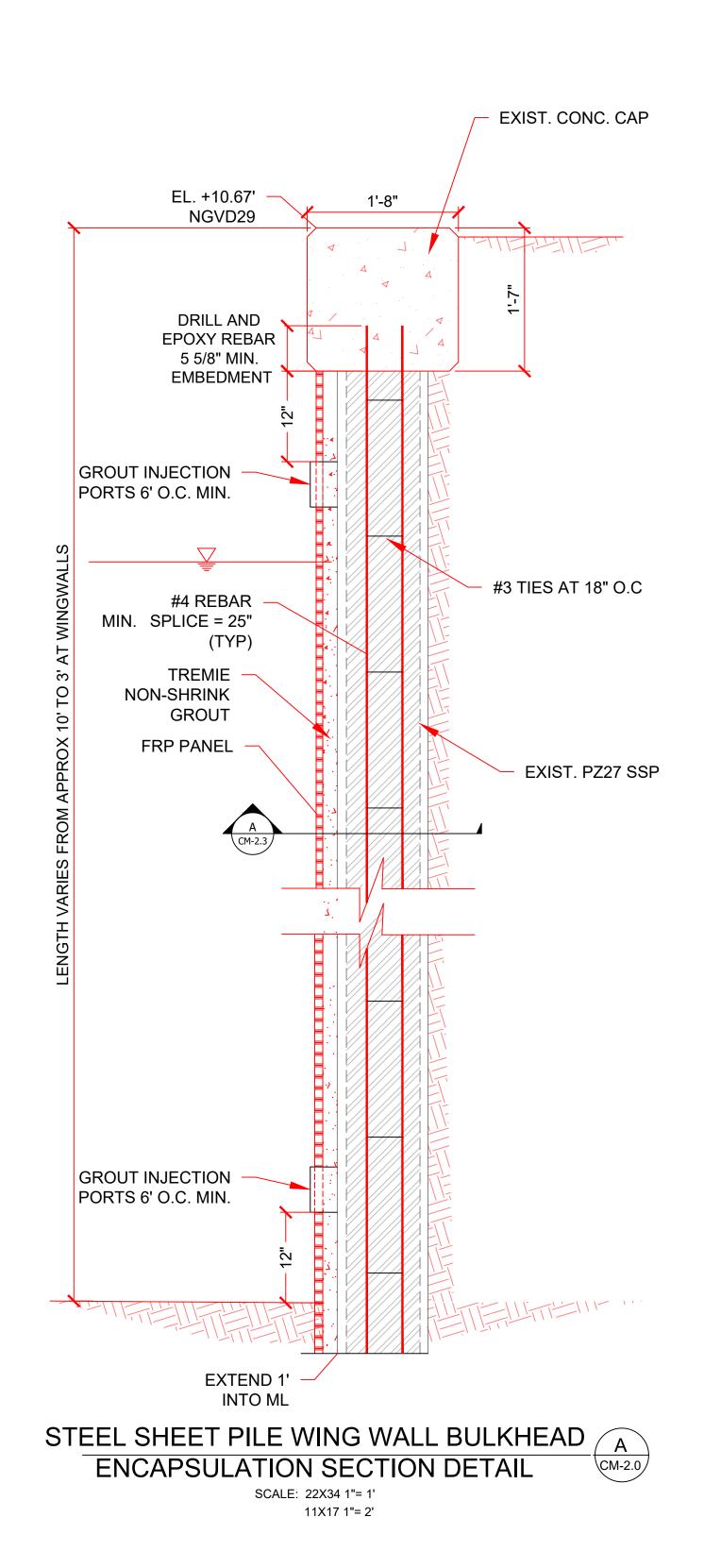
CM-2.0

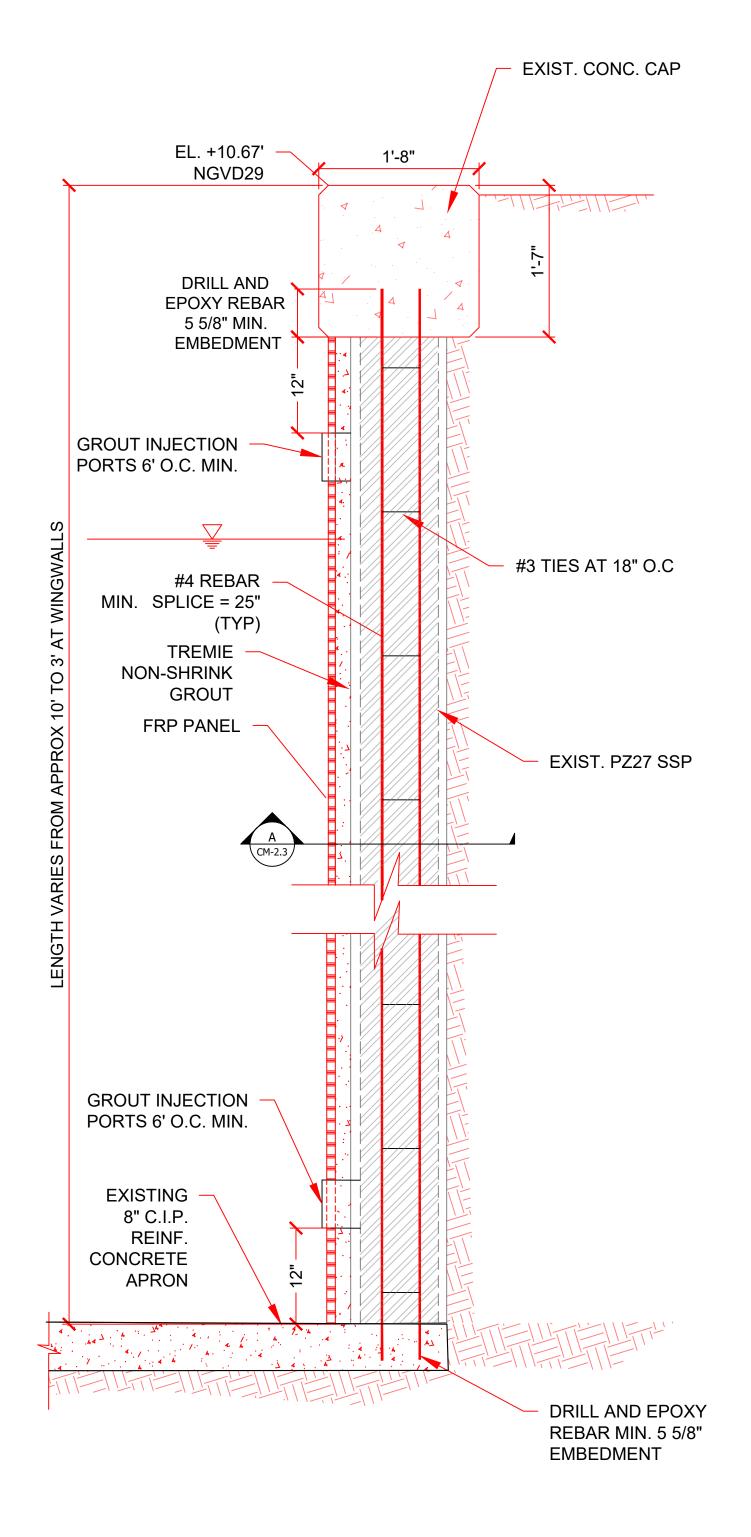
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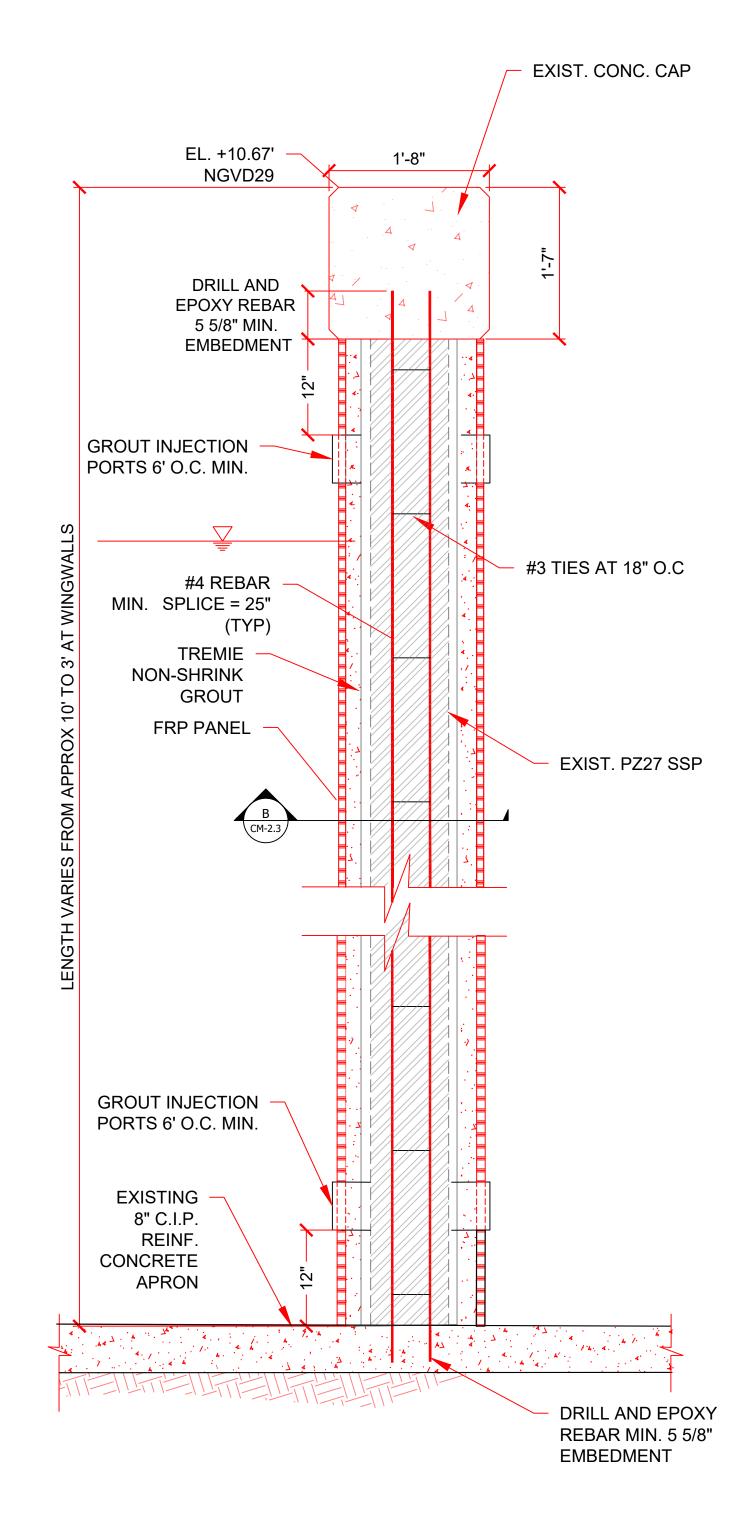




STEEL SHEET PILE DISCHARGE SIDE BULKHEAD

B
CM-2.0 SCALE: 22X34 1"= 1'

11X17 1"= 2'



STEEL SHEET PILE SUCTION SIDE C **ENCAPSULATION DETAIL**

SCALE: 22X34 1"= 1' 11X17 1"= 2'



ITDD PUMP STATIONS 1 & 2 REPAIRS AND REHABILITATION

CITY OF WESTON, FLORIDA

CITY OF WESTON 17200 Royal Palm Blvd Weston, FL 33326

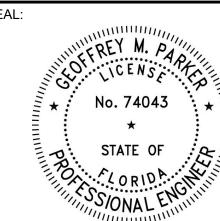
PROJECT MANAGER:

EAC CONSULTING, INC. 5100 NW 33rd Avenue - Suite 243 Fort Lauderdale, FL 33309

ENGINEER:

CUMMINS CEDERBERG COASTAL & MARINE ENGINEERING

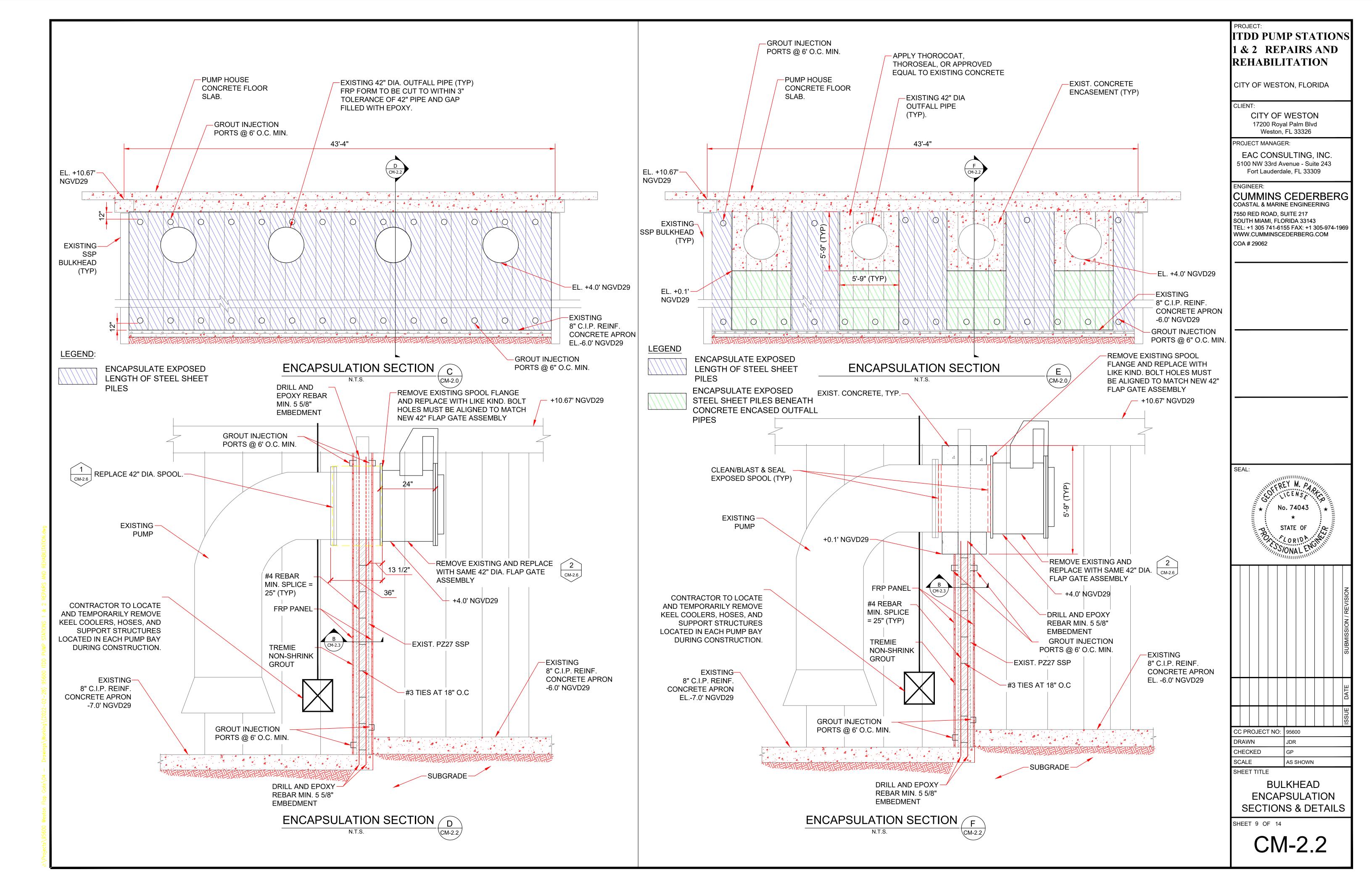
7550 RED ROAD, SUITE 217 SOUTH MIAMI, FLORIDA 33143 TEL: +1 305 741-6155 FAX: +1 305-974-1969 WWW.CUMMINSCEDERBERG.COM COA # 29062

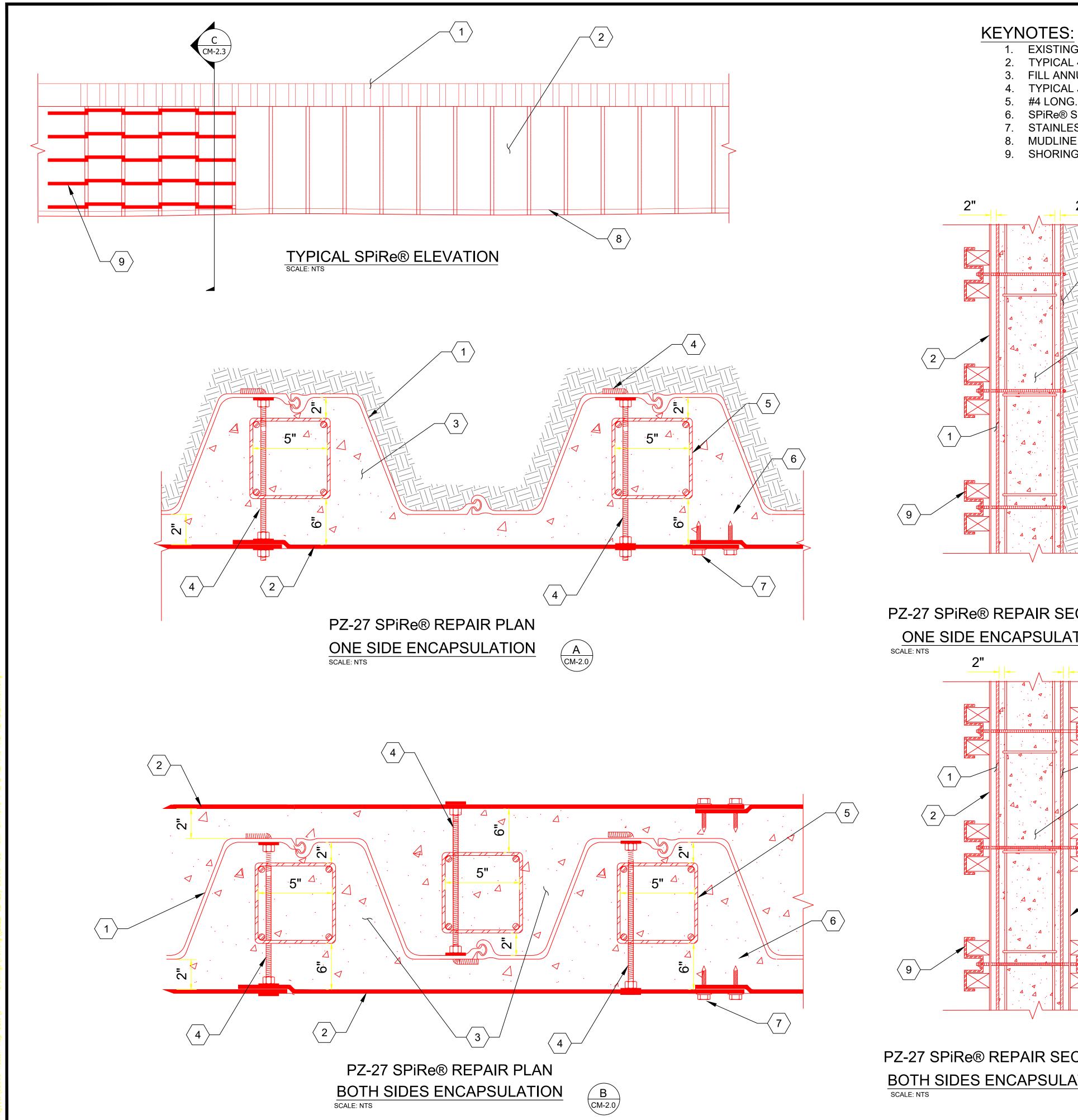


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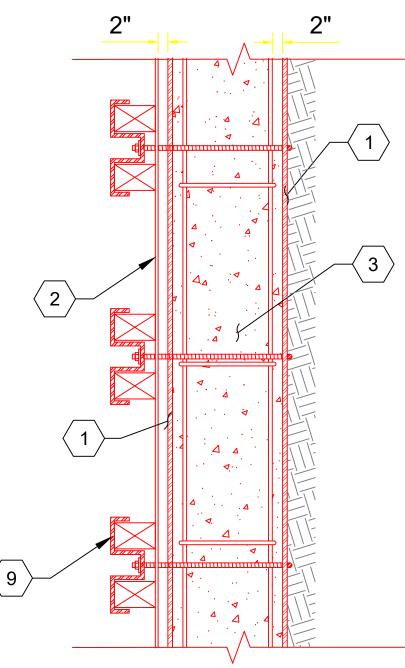
SHEET TITLE BULKHEAD **ENCAPSULATION SECTIONS & DETAILS**

SHEET 8 OF 14

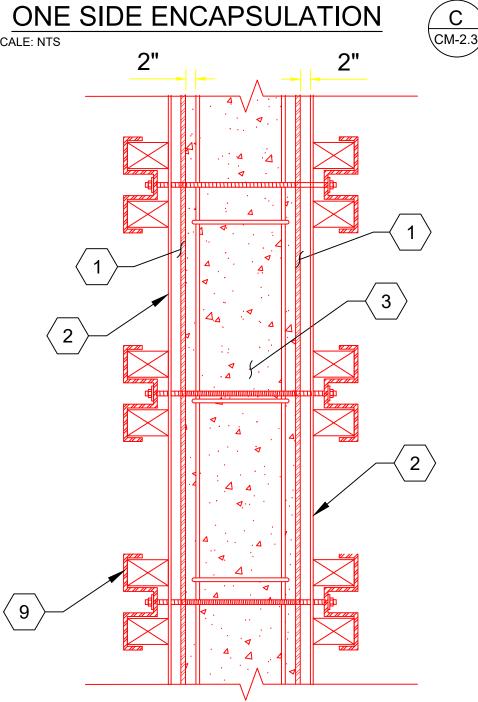




- EXISTING PZ-27 STEEL SHEET PILE.
- 2. TYPICAL 48" SPiRe® PANEL. MINIMUM 4" OVERLAP.
- 3. FILL ANNULAR SPACE WITH NON-SHRINK GROUT.
- 4. TYPICAL J-BOLT ANCHORAGE WITH WASHERS AND NUTS AS REQUIRED.
- 5. #4 LONG. REBAR & #3 TIES.
- 6. SPiRe® SEAM SHALL BE SEALED WITH EPOXY.
- STAINLESS STEEL SCREWS AS REQUIRED.
- 8. MUDLINE. PANEL EMBEDMENT MINIMUM 1'-0".
- 9. SHORING USED DURING CONCRETE PLACEMENT. REMOVED AFTER PLACEMENT.



PZ-27 SPiRe® REPAIR SECTION



PZ-27 SPiRe® REPAIR SECTION **BOTH SIDES ENCAPSULATION**



ITDD PUMP STATIONS 1 & 2 REPAIRS AND REHABILITATION

CITY OF WESTON, FLORIDA

CITY OF WESTON 17200 Royal Palm Blvd Weston, FL 33326

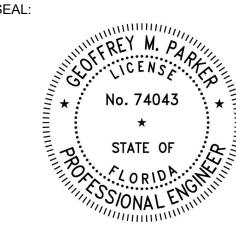
PROJECT MANAGER:

COA # 29062

EAC CONSULTING, INC. 5100 NW 33rd Avenue - Suite 243 Fort Lauderdale, FL 33309

CUMMINS CEDERBERG COASTAL & MARINE ENGINEERING

7550 RED ROAD, SUITE 217 SOUTH MIAMI, FLORIDA 33143 TEL: +1 305 741-6155 FAX: +1 305-974-1969 WWW.CUMMINSCEDERBERG.COM



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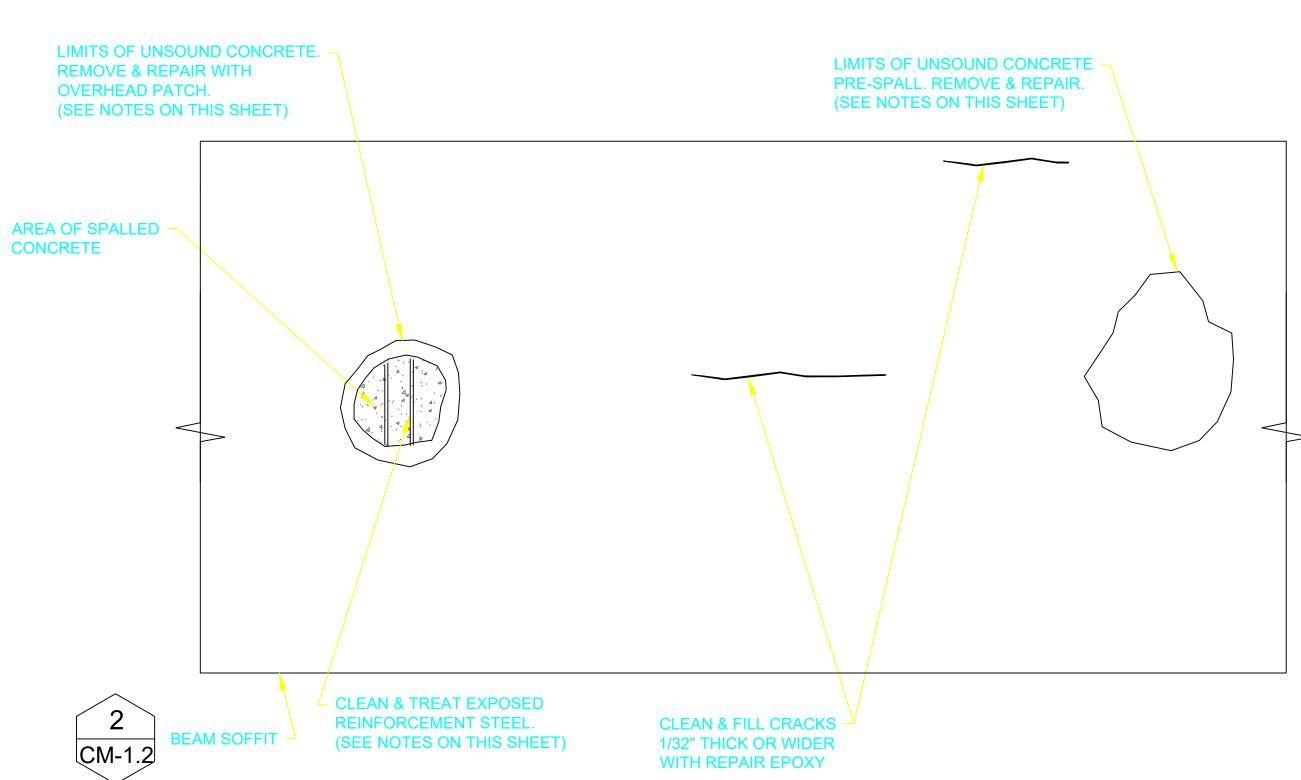
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SCALE SHEET TITLE

> BULKHEAD **ENCAPSULATION SECTIONS & DETAILS**

AS SHOWN

SHEET 10 OF 14



	CONC	RETE REPAIR PR	ODUCT SCHEDULE
APPLICATION DESCRIPTION	CONCRETE REPAIR PRODUCT	MANUFACTURER	REMARKS
BONDING			ONLY FOR OVERHEAD APPLICATIONS. USE SCRUB COAT FOR VERTICAL AND HORIZONTAL APPLICATIONS (OPNE AND UNCLO
BONDING	PLANIBOND	MAPEI	PORE STRUCTURE)
CEMENTITIOUS ANTI-CORROSION	ARMATEC 110	SIKA	APPLY TO ALL EXPOSED SURFACES OF STEEL REINFORCEMEN
INHIBITING PRIMER	PLANIBOND	MAPEI	AND OTHER EMBEDDED STEEL
HORIZONTAL REPAIRS	ZICATOP 122 PLUS	SIKA CORP	TROWEL APPLIED IN LIFTS. LIFT THICKNESS = 1/8" MIN. AND 1"
HORIZONTAL REPAIRS	MAPECEM 202	MAPEI	MAX. (NEAT) OR 4" MAX. (EXTENDED - SEE MFR DATA SHEET)
	SIKATOP 123	SIKA CORP	
VERTICAL REPAIRS	SIKAQUICK VOH	SIKA CORP	TROWEL APPLIED IN LIFTS. LIFT THICKNESS = 1/8" MIN. AND 1-1/2" MAX. DO NOT EXCEED 8" TOTAL THICKNESS.
	PLANITOP XS	MAPEI	
FORM-AND-CAST REPAIRS	SIKACRETE 211 SCC PLUS	SIKA CORP	UP TO 8" THICK APPLICATIONS. FOR APPLICATIONS
(FULL-DEPTH)	PLANITOP 11 SCC	MAPEI	GREATER THAN 8" THICK, NOTIFY ENGINEER.
EPOXY CRACK	SIKADUR 31, HI-MOD GEL & SIKADUR 32	SIKA CORP	SEAL PORTS AND CRACKS W/ SIKADUR 31, HI-MOD GEL AND LE CURE, THEN INJECT SIKADUR 52 W/ STEADY PRESSURE
INJECTION	PLANIBOND AE &	MAPFI	SEAL PORTS AND CRACKS W/ PLANIBOND AE AND LET CURE,

THEN INJECT EPOJET LV W/ STEADY PRESSURE

BEAM REPAIR DETAIL (TYP)

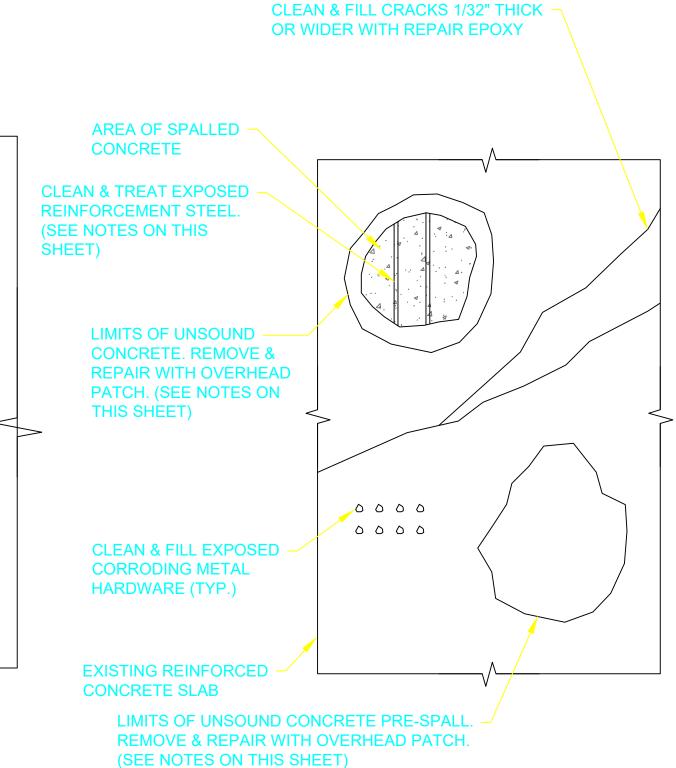
NOTES:

CM-1.3

- 1. COORDINATE AND SCHEDULE A PRE-CONSTRUCTION MEETING W/ GENERAL CONTRACTOR, CONCRETE REPAIR CONTRACTOR, PRODUCT MANUFACTURER REPRESENTATIVE, SPECIAL INSPECTOR AND ENGINEER PRIOR TO COMMENCEMENT OF THIS WORK.
- 2. SUBMIT PRODUCT DATA SHEETS FOR PRODUCTS TO BE USED TO ENGINEER.

EPOJET LV

3. SUBSTITUTIONS WILL BE CONSIDERED. PROPOSED SUBSTITUTIONS SHALL BE REVIEWED AND APPROVED BY ENGINEER PRIOR TO USE. USE PRODUCTS IN STRICT ACCORDANCE W/ MANUFACTURER'S WRITTEN RECOMMENDATIONS.



CONCRETE SPALL REPAIR NOTES

SOFFIT BEAM REPAIR

(TYP)

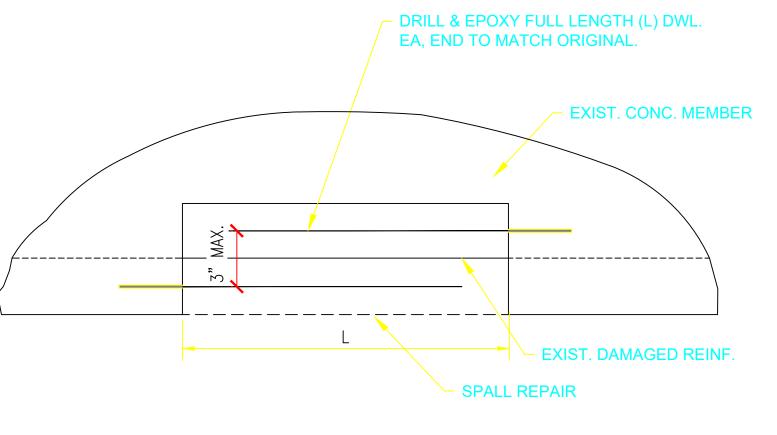
1. REPAIR CONCRETE SPALLS AT AREAS INDICATED ON SHEETS S-3.1 THROUGH S-3.7, AND AS DIRECTED BY ENGINEER.

CM-1.2

- 2. CONTRACTOR TO NOTIFY ENGINEER OF ADDITIONAL DAMAGE
- 3. REMOVE ALL UNSOUND CONCRETE AROUND SPALL AREA BY CHIPPING WITH PICKS OR LIGHTWEIGHT PNEUMATIC IMPACT TOOLS TO EXPOSE SOUND CONCRETE FREE OF LOOSE AND UNSOUND MATERIALS. CARE SHALL BE TAKEN TO AVOID DAMAGE TO SOUND CONCRETE BEYOND THE LIMITS OF THE DEMOLITION AND TO AVOID DISLODGING OR DAMAGING EXPOSED, EXISTING REINFORCING STEEL.
- 4. SAW CUT EDGES OF REPAIR AREA TO A DEPTH OF AT LEAST 1/2" TO PROVIDE SQUARE EDGE.
- 5. CLEAN ALL EXPOSED SURFACES, INCLUDING THE EXPOSED SURFACES OF THE REINFORCEMENT STEEL BY POWER WIRE BRUSH. SURFACES SHALL BE FREE OF ANY BOND INHIBITING OR OTHER DELETERIOUS MATERIALS. IF REINFORCING HAS LOST MORE THAN 25% SECTION, SPLICE NEW REINFORCEMENT TO MATCH ORIGINAL. ALL EXPOSED REINFORCEMENT STEEL SHALL BE TREATED WITH APPROVED CORROSIVE INHIBITOR.
- 6. APPLY THORTEX EPOXY MORTAR (OR EQUIVALENT) IN ACCORDANCE WITH MANUFACTURER INSTRUCTIONS. CONTRACTOR TO SUBMIT SPECIFICATIONS TO ENGINEER FOR APPROVAL.
- 7. CURE REPAIR MATERIAL IN ACCORDANCE WITH MANUFACTURER INSTRUCTIONS.

CONCRETE CRACK REPAIR NOTES

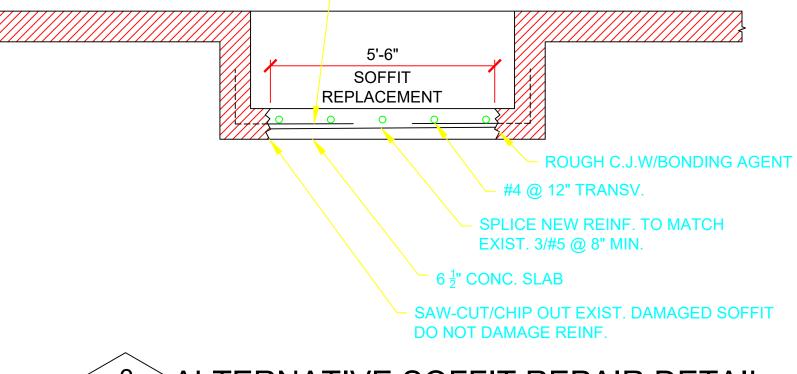
- 1. REPAIR CRACKS GREATER THAN 1/32" AT AREAS INDICATED ON SHEETS S-3.1 THROUGH S-3.7.
- 2. CONCRETE SURROUNDING THE CRACKS SHALL BE TESTED FOR SOUNDNESS BY HAND USING A HAMMER. IN THE EVENT THAT THE CONCRETE SPALLS, PROPER SPALL REPAIRS SHALL BE CONDUCTED.
- 3. CRACKS SHALL BE CLEANED TO ENSURE THAT CRACKS ARE SOUND, CLEAN, DRY AND FREE OF DELETERIOUS MATERIALS.
- 4. INJECT REPAIR EPOXY INTO CRACKS IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS.



REINFORCEMENT SPLICE DETAIL

N.T.S.

- REPAIR EXIST. REINF. AS REQUIRED (2'-0" MIN. DWL.)



ALTERNATIVE SOFFIT REPAIR DETAIL CM-1.3 N.T.S.

1 & 2 REPAIRS AND REHABILITATION

ITDD PUMP STATIONS

CITY OF WESTON, FLORIDA

CITY OF WESTON 17200 Royal Palm Blvd Weston, FL 33326

PROJECT MANAGER:

EAC CONSULTING, INC. 5100 NW 33rd Avenue - Suite 243 Fort Lauderdale, FL 33309

ENGINEER: **CUMMINS CEDERBERG**

COASTAL & MARINE ENGINEERING 7550 RED ROAD, SUITE 217 SOUTH MIAMI, FLORIDA 33143 TEL: +1 305 741-6155 FAX: +1 305-974-1969 WWW.CUMMINSCEDERBERG.COM COA # 29062

No. 74043 STATE OF STATE OF CORIDA CHANGE

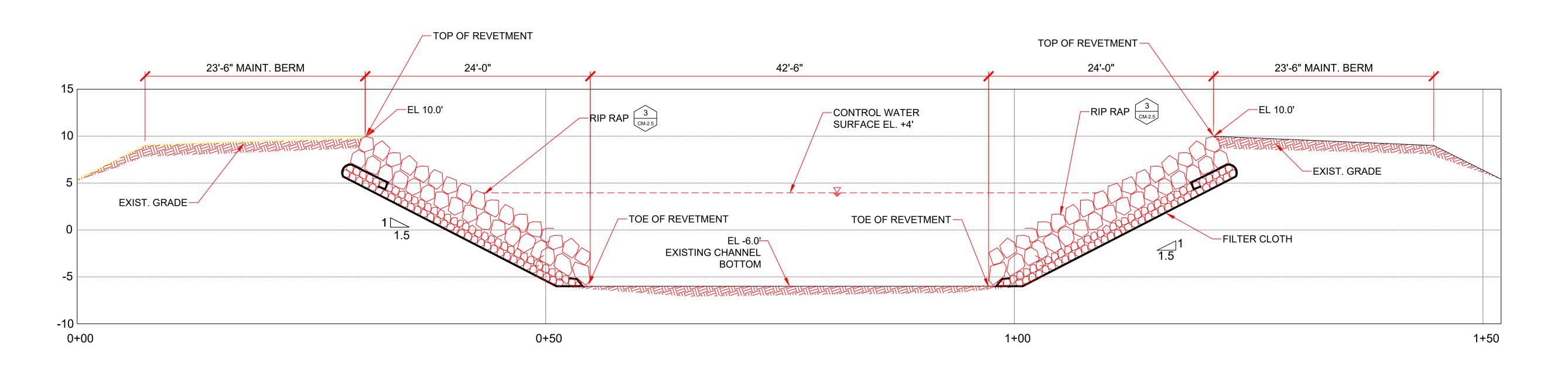
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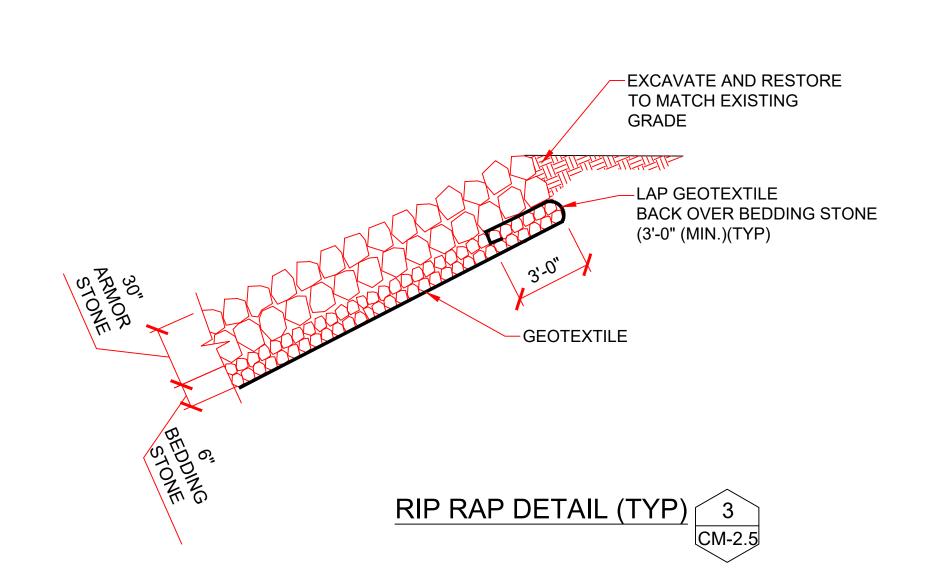
SCALE AS SHOWN

SHEET TITLE

TYPICAL CONCRETE REPAIR DETAILS

SHEET 11 OF 14





TYPICAL RIP RAP SECTION SCALE: 22X34 1"= 6' 11X17 1"= 12'

VOLUME (CY)

467

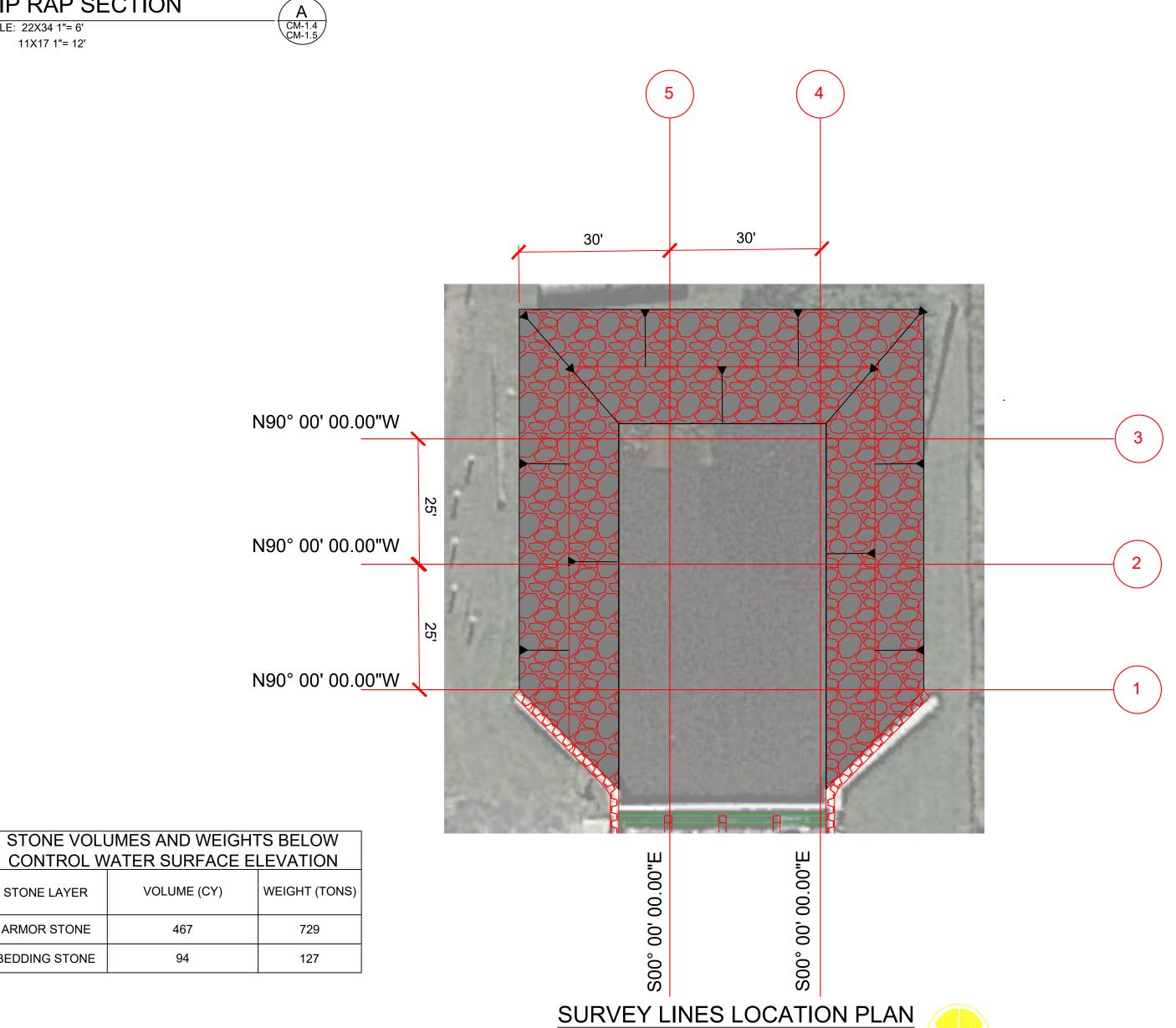
STONE LAYER

ARMOR STONE

BEDDING STONE

RIP RAP NOTES:

- 1. GEOTEXTILE SHALL BE U.S. 670 (OR APPROVED EQUAL). PROVIDE GEOTEXTILE IN ACCORDANCE WITH FDOT SPECIFICATION 514. INSTALL GEOTEXTILE AS INDICATED ON THE DRAWINGS AND IN ACCORDANCE WITH THE MANUFACTURERS INSTRUCTION.
- 2. LAP EDGES OF GEOTEXTILE 3'-0" (MIN.).
- 3. ARMOR STONES SHALL BE 12" TO 18", D50 = 15", AND SHALL BE PLACED IN A LAYER NOT LESS THAN 30" THICK.
- 4. BEDDING STONE SHALL BE UNIFORMLY GRADED FROM 2" TO 4" WITH AT LEAST 50% LARGER THAN 3" AND SHALL BE PLACED IN A LAYER NOT LESS THAN 6" THICK.
- 5. CONTRACTOR TO SURVEY EXISTING REVETMENT AND BASIN ACCORDING TO THE SURVEY LINE LOCATIONS PLAN AS SEEN ON THIS PAGE AFTER TO THE REMOVAL OF THE EXISTING RIP RAP TO VERIFY EXISTING EXTENT OF RIPRAP AND AGAIN UPON THE PLACEMENT OF THE NEW RIP RAP CROSS SECTION TO VERIFY AS-BUILT CONDITION.



ITDD PUMP STATIONS 1 & 2 REPAIRS AND REHABILITATION

CITY OF WESTON, FLORIDA

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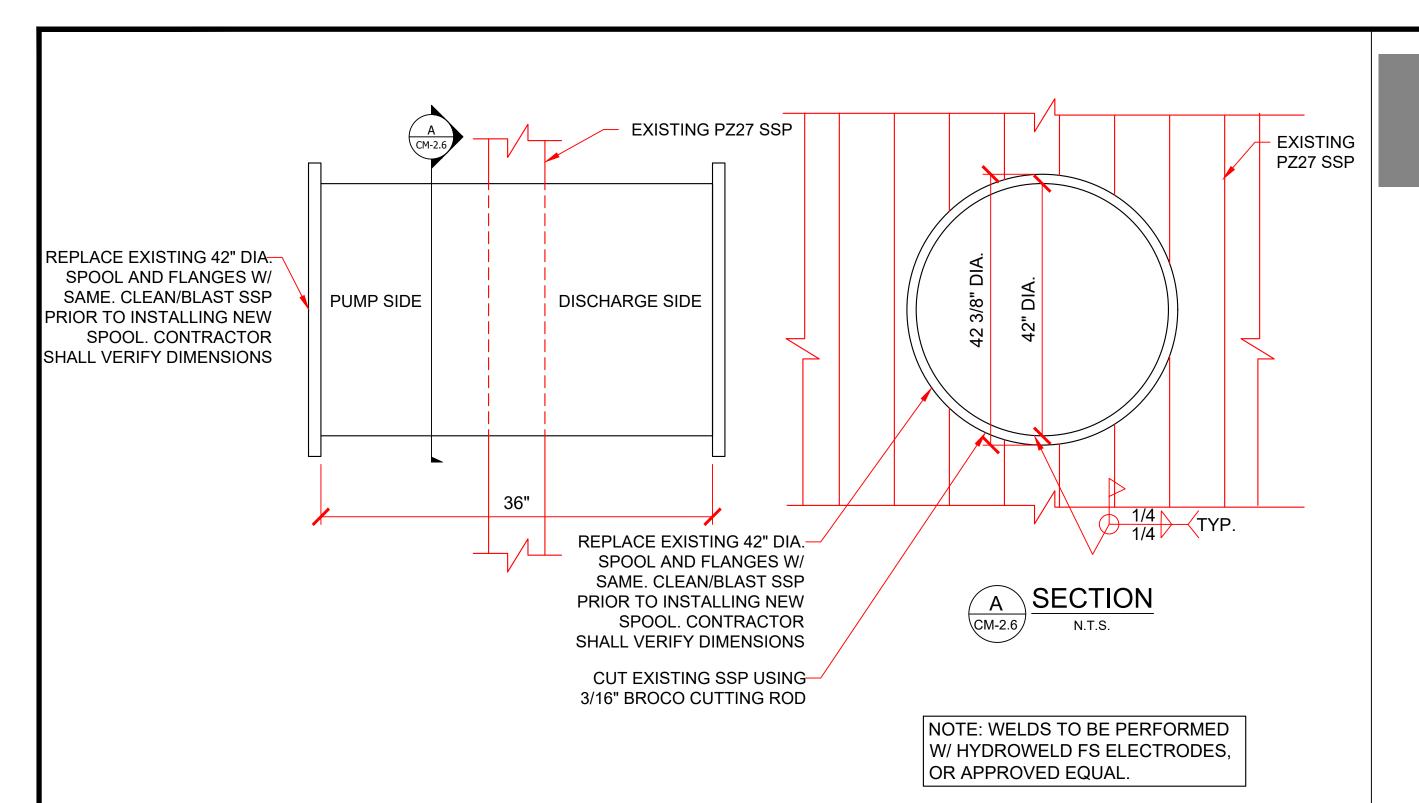
No. 74043

CC PROJECT NO: 95600 DRAWN CHECKED

SCALE AS SHOWN SHEET TITLE

TYPICAL RIP RAP SECTION AND DETAIL

SHEET 12 OF 14



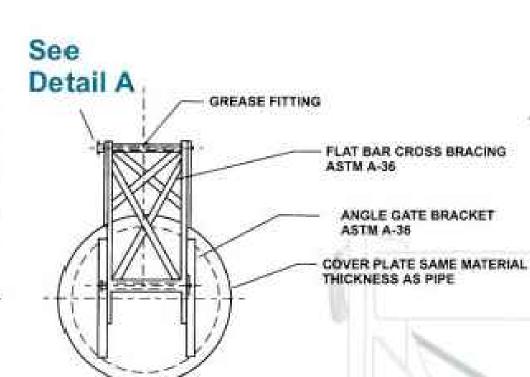
SPOOL REPLACEMENT DETAILS 1

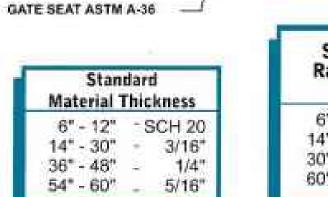
AVAILABLE AS MWI COUCH FLANGE, 126 LB. FLANGE

OR PLAIN END FOR WELDING

FLAP GATE FOR DISCHARGE







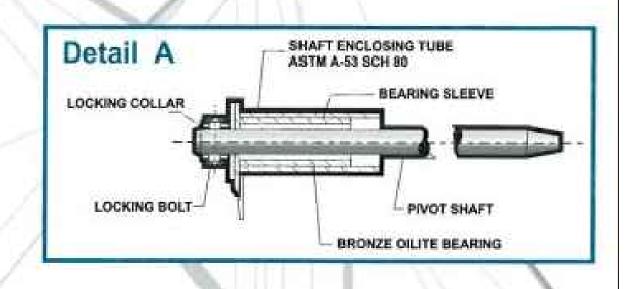
FLAT BAR GATE

PLATE FRAME HANGER ASTM A-36

HANGER ASTM A-36

Max. Head Loss Feet - Water Range (estimated) 0.05 14" - 24" 0.10 30" - 48" 0.20 60" - 72" 0.30 Other sizes available on request. Head

losses vary with valve and flowrate. Head losses are estimated.



FLAP GATE DETAILS

2
CM-1.4
CM-1.5

WATERMAN VALVE

C-20 CAST IRON ROUND GATES

FOR HEADWALL, PIPE OR FLANGE MOUNTING. SUITABLE FOR BOTH SEATING AND UN-SEATING HEAD APPLICATIONS.

MIN. STEM-LENGTH = 14'

C-20 gates offer reliable water control on canal, drainage control and pipeline systems which operate at low and medium heads. They may be used on applications where the gate sees head pressure on both the front (seating) and back (unseating) surfaces, if sized based on the table provided. They are designed for years of reliable service, offering a typical life exceeding 40 years. These gates offer superior performance to "look alike" products and best-in-class construction available only from Waterman. Typical installations include: water delivery canals and channels, farm turnouts, control of industrial wastes, drainage and tide control.

STANDARD FEATURES

- The cover, frame ring, adjustable wedges, arch, and handwheel are made of cast iron.
- The lift nut is cast bronze and utilizes rugged acme type threads.
- A solid rim "easy-grip" cast iron handwheel is standard.
- Adjustable cast iron wedge blocks feature two machine bolts for dependable seating and water tightness
- Machine-threaded stem provides ease of operation and extended life, choice of stem thread patterns for clockwise or counter-clockwise operation.
- Precision-machined iron-to-iron seating for long life and debris tolerance.
- Painted metal rails.
- Choice of mounting options accommodate different installation requirements:
- F = Flatback: for mounting to concrete headwall / structure with anchors

- S = Spigot-back: for mounting to corrugated steel pipe

 FLG = Flanged: for mounting to standard ANSI pipe flanges, 25# or 125# drilling available

- C = Mounting to concrete pipe (gate will be shipped with galvanized steel tapered setting collar)
- Pipe adapters for corrugated HDPE or PVC pipe

OPTIONAL FEATURES

Bronze seats.

30" to 42"

- Upgrade rails to galvanized steel.
- · Upgrade rails to stainless steel, plus all stainless hardware.
- Upgrade cast-iron finish to special epoxy, coal tar or total galvanized.
- Non-Rising Stem Extensions position the gate handwheel at convenient static operating elevations, eliminating hardware which might otherwise rise into traffic areas.

Recommended Maximum Seating & Unseating Heads					
Gate Size	Maximum Seating Head (face of gate)	Recommended Maximum Unseating Head			
8" to 12"	35 feet	10 feet			
14" to 18"	32 feet	10 feet			
20" to 24"	26 feet	10 feet			



4 Wedge Bolts

6 Guide Rail

7 Head Rail

9 Handwheel

11 Arch Bolt & Nut

13 Atch. HDW.

15 Lift Collar

1 TYPE 2 lubricated ball bearing lift used on 42" gate.

all gates. Due to gate design, bolt, bolt hole location

(orientation) is straddle center drilling.

4 Add grout pad thickness to anchor bolt projection

2 Applies to spigotback gate only. Optional spigot, shown in phantom.

3 Drilling for mounting to 25 or 125 lb. pipe flange available for

14 Limit Nut (optional)

10 Stem Bolt

12 Lift Nut

5 Arch

ITDD PUMP STATIONS 1 & 2 REPAIRS AND REHABILITATION

CITY OF WESTON, FLORIDA

CITY OF WESTON 17200 Royal Palm Blvd Weston, FL 33326

PROJECT MANAGER:

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ENGINEER:

CUMMINS CEDERBERG

COASTAL & MARINE ENGINEERING 7550 RED ROAD, SUITE 217 SOUTH MIAMI, FLORIDA 33143

TEL: +1 305 741-6155 FAX: +1 305-974-1969 WWW.CUMMINSCEDERBERG.COM COA # 29062

SIZE | B | C | D | E | F | G | H | J | L | M | N | P | Q | R | T | U | V 8 | 13 1/2 | 13 1/4 | 5 7/8 | 7/8 | 3 1/2 | 12 | 24 | 2 7/8 | 5/8 | 11 9/16 | 1/2 | 2 1/4 | 9 | 5/16 | 1 1/2 | 5 9/16 | 3 3/4 10 | 16 | 14 1/2 | 6 | 7/8 | 3 1/2 | 12 | 24 | 2 7/8 | 5/8 | 14 | 1/2 | 2 1/4 | 11 | 3/8 | 1 1/2 | 6 5/16 | 3 3/4 17 1/2 6 7/16 7/8 3 1/2 12 30 2 7/8 5/8 16 1/4 1/2 2 1/4 13 3/8 1 1/2 7 1/2 3 3/4 21 | 19 1/4 | 6 3/8 | 7/8 | 3 3/4 | 12 | 32 | 2 7/8 | 5/8 | 18 7/8 | 1/2 | 2 1/4 | 15 | 3/8 | 1 1/2 | 8 1/2 | 3 1/2 15 | 22 1/2 | 20 3/4 | 6 3/4 | 7/8 | 3 3/4 | 12 | 32 | 2 7/8 | 5/8 | 20 | 1/2 | 2 1/4 | 16 | 7/16 | 1 1/2 | 9 | 3 1/2 16 | 23 1/2 | 21 1/8 | 7 1/8 | 7/8 | 3 3/4 | 12 | 32 | 2 7/8 | 5/8 | 21 | 1/2 | 2 1/4 | 17 | 3/8 | 1 1/2 | 9 5/16 | 3 3/4 18 | 25 | 24 | 81/8 | 11/8 | 43/8 | 15 | 36 | 4 | 7/8 | 23 | 5/8 | 21/4 | 19 | 3/8 | 2 | 107/8 | 33/4 20 | 27 1/2 | 26 | 8 3/4 | 1 1/8 | 4 3/8 | 15 | 42 | 4 | 7/8 | 25 1/8 | 5/8 | 2 1/4 | 21 | 3/8 | 2 | 11 3/4 | 4 1/2 21 | 28 1/4 | 26 3/4 | 9 | 1 1/8 | 4 1/2 | 15 | 42 | 4 | 7/8 | 26 3/4 | 5/8 | 2 1/4 | 22 | 3/8 | 2 | 12 1/8 | 4 3/4 24 | 32 | 30 1/4 | 9 7/8 | 1 1/8 | 4 1/4 | 15 | 48 | 4 | 7/8 | 30 | 5/8 | 2 1/4 | 25 | 3/8 | 2 | 13 7/8 | 4 1/2 → 30 | 39 1/4 | 36 1/2 | 10 | 1 1/2 | 5 3/8 | 18 | 60 | 4 1/2 | 1 | 37 1/2 | 3/4 | 2 1/4 | 31 | 1/2 | 1 3/4 | 17 | 4 3/4 36 46 42 1/2 12 1 1/2 4 1/2 18 70 4 1/2 1 43 1/2 3/4 2 1/4 37 1/2 2 20 4 1/2 42 53 49 3/4 11/2 5 5/8 24 84 6 1 1/8 49 1/2 2 1/2 43 5/8 23 1/8

C-20 CAST IRON ROUND GATES

FOR HEADWALL, PIPE OR FLANGE MOUNTING. SUITABLE FOR BOTH SEATING AND UN-SEATING HEAD APPLICATIONS.

WATERMAN VALVE

C-20 CAST IRON ROUND GATES

FOR HEADWALL, PIPE OR FLANGE MOUNTING. SUITABLE FOR BOTH SEATING AND UN-SEATING HEAD APPLICATIONS.

Waterman Rising-Stem Extensions (RSE) are factory installed to the height required, providing a rising stem and handwheel, keeping threads and lifts above the water level and allowing the amount of gate opening to be readily

SPECIAL OPTIONS – STEM EXTENSIONS

Waterman standard drill pattern:

on the horizontal center line

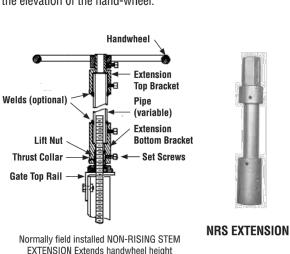
(25# or 125# patterns also available)

6 Pics Eq. Spaced on an "M" Dia bolt circle

Proj = T+ 1/8 4

determined. Cast iron brackets, fastened to the top and bottom of standard galvanized steel pipe, are secured to the frame headrail and mount to the standard handwheel and stem hardware. The stem extends through the entire length of pipe. With the addition of oil seals, these rising stem extensions can be used where weather conditions require that the stem operate in oil to prevent freezing.

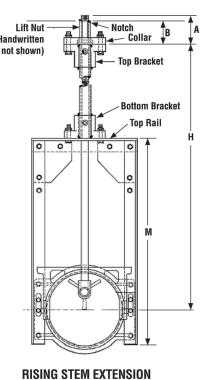
Non-Rising Stem Extensions position the gate handwheel at convenient static operating elevations, eliminating hardware which might otherwise rise into traffic areas. The extensions are readily installed in the field. The upper and lower brackets are joined by a section of standard galvanized steel pipe (normally customer furnished) by means of threads, set screws, pins or welds. The length of pipe inserted determines the elevation of the hand-wheel.



without disturbing frame or stem

RSE EXTENSION Complete units are available from the factory when desired 6"-24" gates required 1 1/4" pipe

24 4 1/8 3 1/8 40 30"-36" gates require 1 1/2" pipe 42"-48" gates require 2" pipe These extensions may also be adapted to C-20 gates



20 4 1/8 3 1/8 34

4 1/8 | 3 1/8 | 38

MPIW-1019-1 Rev. 4/21

No. 74043 STATE OF GATE A B M 3 7/8 2 7/8 24 10 3 7/8 2 7/8 24 12 3 7/8 2 7/8 24 14 3 7/8 2 7/8 24 15 3 7/8 2 7/8 27 1/2 16 3 7/8 2 7/8 30 18 | 4 1/8 | 3 1/8 | 32

All dimensions in inches and apply to C-10 Series gates. *Special fabricated design for geared type lift.

DRAWN CHECKED SCALE AS SHOWN SHEET TITLE FLAP GATE AND SLIDE

CC PROJECT NO: 95600

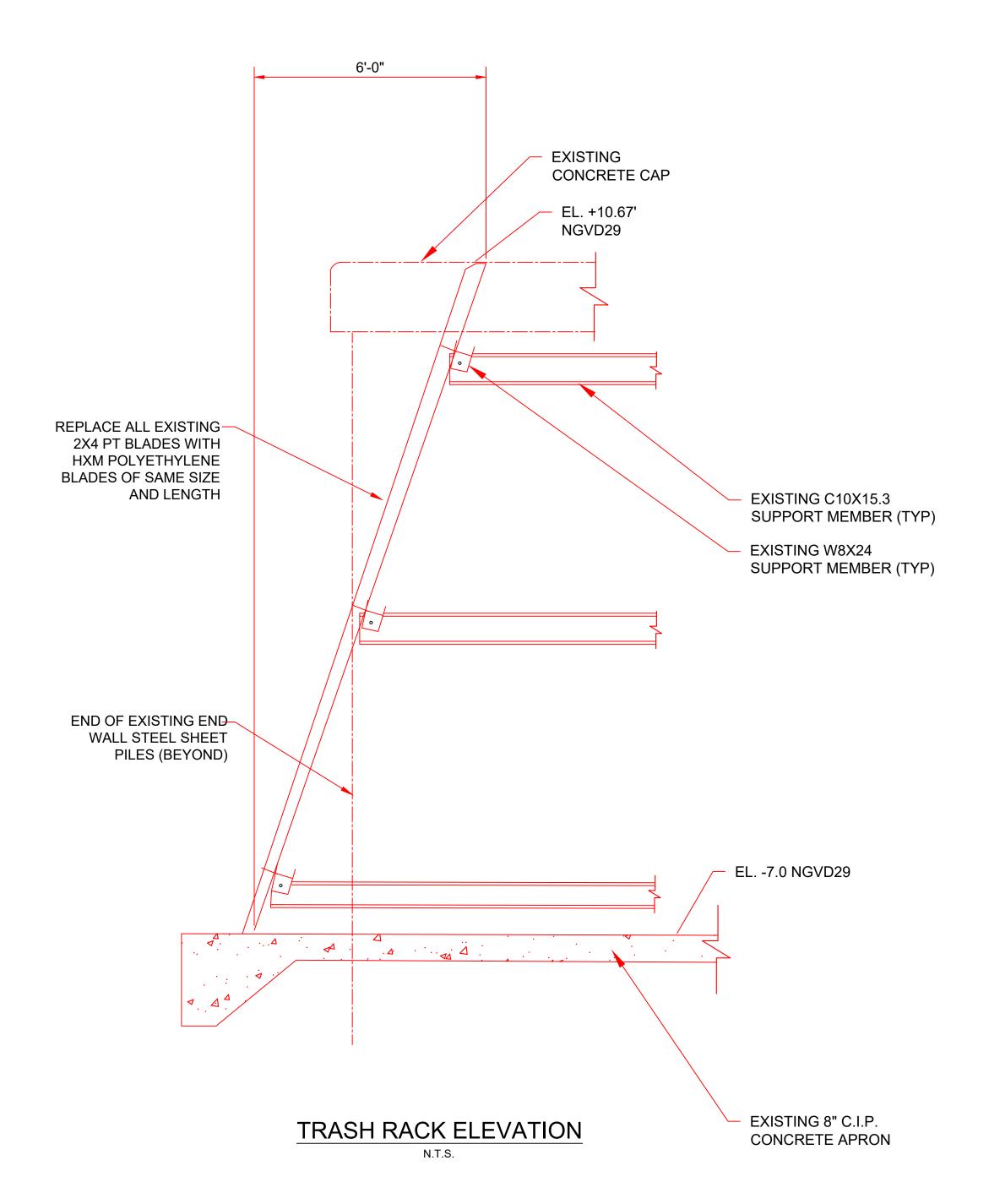
GATE DETAILS

SHEET 13 OF 14

CM-2.6

1. INSTALL MIN. 3' TALL RISING STEM VALVE WHEEL ASSEMBLY WITH FLOOR MOUNTED HOUSING. DRILL AND EPOXY BOLTS PER MANUFACTURER'S SPECIFICATIONS. 2.DRILL AND EPOXY GATE FRAME BOLTS PER MANUFACTURER'S SPECIFICATIONS.

SLIDE GATE DETAILS



NOTE: ALL CORRODED GALVANIZED STEEL TRASH RACK SUPPORT MEMBERS SHALL BE CLEANED OR BLASTED AND COATED PER ASTM STANDARD A780 PROJECT:
ITDD PUMP STATIONS
1 & 2 REPAIRS AND
REHABILITATION

CITY OF WESTON, FLORIDA

CLI

CITY OF WESTON 17200 Royal Palm Blvd Weston, FL 33326

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Fort Lauderdale, FL 33309

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CC PROJECT NO: 95600

CC PROJECT NO: 95600

DRAWN JDR

CHECKED GP

SCALE AS SHOWN

SHEET TITLE

TRASH RACK SUPPORT REPAIR, BLADE REPLACEMENT DETAILS

SHEET 14 OF 14